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Customs Union Technical Regulation on Safety of Packaging

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Report Highlights:

The Technical Regulation (TR) of the Russia-Kazakhstan-Belarus Customs Union (CU) on Safety of Packaging (TR CU 005/2011) is a key CU regulation covering standards and requirements for packaging, including that of food products, produced both as a finished product and as part of the products' manufacturing process. The TR was adopted by the CU Commission decision No. 769 of August 16, 2011, and has been in effect since July 1, 2012.

Table of Contents

General Information
CU Commission Decision No. 769 of August 16, 2011
Technical Regulation of the Customs Union on Safety of Packaging
Foreword 5
Article 1. Scope of Application5
Article 2. Definitions
Article 3. Market Circulation Rules
Article 4. Ensuring Compliance with Safety Requirements
Article 5. Safety Requirements
Article 6. Requirements for Marking of Packaging (Closures)
Article 7. Confirmation of Compliance
Article 8. Marking with the Unified Mark of Products Circulation on the Market of the Customs Union
Member-States
Article 9. Safeguard Clause
Annex 1. Sanitary and Hygienic Safety Indicators and Standards for Substances Migrating from Packaging
(Closures) that Come into Contact with Food Products
Annex 2. List of Simulation Media Used for Testing of Packaging (Closures)
Annex 3. Numeric, Letter Designation (Abbreviation) of Material from which Packaging (Closures) is Produced
Annex 4. Pictographs and Symbols Printed on the Marking of Packaging (Closures)
$List\ of\ Standards\ containing\ the\ rules\ and\ methods\ of\ examination\ (testing)\ and\ measurement,\ including\ the$
rules for selection of samples required for application and meeting of the requirements of the Technical
Regulation "On Safety of Packaging" (TR TS 005/2011) and carrying out of assessment (confirmation) of
products' conformity
List of standards, voluntary application of which ensures compliance with the requirements of the Technical
Regulation of the Customs Union "On Safety of Packaging" (TR TS 005/2011)

General Information

The Technical Regulation (TR) of the Russia-Kazakhstan-Belarus Customs Union (CU) on Safety of Packaging (TR CU 005/2011) is a key CU regulation covering standards and requirements for packaging, including that of food products, produced both as a finished product and as part of the products' manufacturing process. The TR was adopted by the CU Commission decision No. 769 of August 16, 2011, and has been in effect since July 1, 2012.

Below is an unofficial translation of the following:

- CU Commission Decision No. 769 of August 16, 2011, as amended;
- CU Technical regulation on Safety of Packaging (TR CU 005/2011), as amended, with four annexes
- Two Lists of applicable Standards

CU Commission Decision No. 769 of August 16, 2011

On Adoption of the Technical Regulation of the Customs Union "On Safety of Packaging"

(as amended by Decision of the Eurasian Economic Commission's Collegium No. 93 of June 22, 2012)

In accordance with Article 13 of the Agreement on common principles and rules of technical regulation in the Republic of Belarus, Kazakhstan and the Russian Federation of November 18, 2010, the Commission of the Customs Union (hereinafter – the Commission) has decided to:

1. Adopt the Technical Regulation of the Customs Union "On Safety of Packaging" (TR TS 005/2011) (attached).

2. Approve:

- 2.1. The list of standards voluntary application of which ensures compliance with the requirements of the Technical Regulation of the Customs Union "On Safety of Packaging" (TR TS 005/2011) (attached);
- 2.2. List of Standards containing the rules and methods of examination (testing) and measurement, including the rules for selection of samples required for application and meeting of the requirements of the Technical Regulation of the Customs Union "On Safety of Packaging" (TR TS 005/2011) and carrying out of assessment (confirmation) of products' conformity (attached).

3. Establish that:

- 3.1. the Technical Regulation of the Customs Union "On Safety of Packaging" (TR TS 005/2011) (hereinafter the Technical Regulation) shall come into force on 1 July 2012;
- 3.2. the documents on assessment (confirmation) of compliance with the statutory requirements established by the legislation of the Customs Union member-states or the regulations of the Customs Union, issued or adopted in relation to goods which are subjects of the technical regulation of the Technical Regulation (hereinafter the products), before coming into force of the Technical Regulation are valid until the expiration of their validity, but no later than February 15, 2014, except for such documents that were issued or adopted prior to the date of official publication of the present Decision, which shall be valid until the expiry of their validity.

From the date of entry into force of the Technical Regulation issuance or adoption of the documents for assessment (confirmation) of conformity of the products to the mandatory requirements that were previously established by the legislation of the Customs Union member-states or the regulations of the Customs Union, is not allowed;

3.3. Until February 15, 2014, the production and release into circulation of products in accordance with the mandatory requirements that were previously established by the legislation of the

Customs Union member-states or the regulations of the Customs Union, is allowed if documents on assessment (confirmation) of conformity of the products to the specified regulatory requirements, issued or adopted before the effective date of the Technical Regulation, are available;

The above products shall be marked with a national mark of conformity (a mark of circulation on the market) in accordance with the legislation of the Customs Union member-states or the Commission Decision No. 386 of 20 September 2010;

Marking of such products with a unified mark of circulation on the market of the Customs Union member-states is not allowed:

- 3.3-1. Until January 1, 2013, the production and release into circulation on the customs territory of the Customs Union of the products, which were not subject to the mandatory assessment (confirmation) of conformity in accordance with the legislation of the Customs Union member-states or the regulations of the Customs Union prior to the date of entry into force of the Technical Regulation, is allowed without the documents on assessment (confirmation) of conformity and without marking with a national mark of conformity (a mark of circulation on the market);
- 3.4. Circulation of products released into circulation during the period of validity of the documents on assessment (confirmation) of conformity, stated in subparagraph 3.2 of this Decision, as well as the products, stated in subparagraph 3.3-1 of this Decision, shall be permitted during the period of shelf life (operating life) of the products, established in accordance with the legislation of the Customs Union member-states.
- 4. The Secretariat of the Commission in cooperation with the Parties shall prepare a draft action plan needed to implement the Technical Regulation, and within three months from the date of entry into force of this Decision ensure its submission for the Commission's approval in the prescribed manner.
- 5. The Belarusian Party, with the participation of the Parties, on the basis of the monitoring of the standards' application to ensure the preparation of proposals to update the Lists of standards referred to in paragraph 2 of this Decision and their submission to the Secretariat of the Commission for approval in due course at least once a year from the date of entry into force of the Technical Regulation.

The Commissioners of the Customs Union:

From the Republic of Belarus

From the Republic of Kazakhstan

from the Russian Federation

Technical Regulation of the Customs Union on Safety of Packaging

TECHNICAL REGULATION OF THE CUSTOMS UNION

ON SAFETY OF PACKAGING TR TS 005/2011

Approved by the CU Commission Decision No. 769 of August 16, 2011

(as amended by Decision of the Eurasian Economic Commission's Council No. 35 of June 15, 2012)

Foreword

- 1. The present Technical Regulation has been developed in accordance with the Agreement on the Unified Principles and Rules of Technical Regulation in the Republic of Belarus, the Republic of Kazakhstan, and the Russian Federation of November 18, 2010.
- 2. The present Technical Regulation has been developed for the purpose of establishing unified requirements for packaging (closures), mandatory for application and execution on the customs territory of the Customs Union, ensuring free movement of packaging (closures), released into circulation on the customs territory of the Customs Union.
- 3. In case there are other technical regulations of the Customs Union in respect of packaging (closures), which establish requirements for packaging (closures), packaging (closures) shall meet requirements of all the applicable technical regulations of the Customs Union.

Article 1. Scope of Application

- 1. The present Technical Regulation shall cover all types of packaging, including closures, constituting ready-made products, released into circulation on the customs territory of the Customs Union, irrespective of the country of origin.
- 2. Only requirements of Articles 2, 4, 5, Clauses 1, 2 of Article 6, and Article 9 of the present Technical Regulation shall be applicable to all types of packaging (closures) manufactured by the products' manufacturer, packaged during the manufacturing process of such products released into circulation on the customs territory of the Customs Union.
- 3. The present Technical Regulation shall establish requirements, which are mandatory for application and execution on the customs territory of the Customs Union, for packaging (closures) and requirements related thereto for the processes of storage, transportation, and disposal, for the purpose of protection of human life and health, property, environment, life and health of animals and plants, as well as prevention of actions confusing the consumers of packaging (closures) in respect of its intended use and safety.
 - 4. Packaging shall be classified according to the used materials into the following types: metal;

polymeric;

paper and cardboard;

glass; wooden; composite; textile; ceramic.

- 5. Closures shall be classified according to the used materials as follows: metal, cork, polymeric, composite, and cardboard.
- 6. The present Technical Regulation shall not cover packaging for medical devices, medicines, pharmaceutical products, tobacco products, and hazardous goods.

Article 2. Definitions

The following terms and definitions shall be used in the present Technical Regulation of the Customs Union:

identification – the procedure of referring packaging (closures) to the scope of application of the present Technical Regulation and establishing correspondence between the actual characteristics of packaging (closures) and the data contained in the technical documentation (including supporting documents) thereto;

manufacturer (producer) – a legal entity or a natural person acting as an individual entrepreneur, performing on its behalf production and (or) release into circulation of packaging (closures), and responsible for compliance thereof with the safety requirements of the present Technical Regulation;

importer – a resident of the Customs Union member-state, who entered into foreign trade agreement on transfer of packaging (closures) with a non-resident of the Customs Union member-state, and who sells and (or) uses packaging (closures) and is responsible for compliance thereof with the safety requirements of the present Technical Regulation of the Customs Union;

marking of packaging (closures) – information in the form of signs, labels, pictographs, symbols, printed on the packaging (closures) and (or) supporting documents for identification and informing of consumers;

reusable packaging – packaging designated for repeated use;

simulation medium – a medium, simulating characteristics of food products;

circulation on the market – processes of packaging (closures) transfer from the manufacturer to the consumer (user), which the packaging (closures) undergoes after completion of its manufacture;

consumer packaging – packaging, designated for sale or primary packaging of products sold to the final consumer;

intended use – use of packaging (closures) in accordance with its designation, determined by the manufacturer:

type of packaging (closures) – a classification unit, classifying packaging (closures) according to material and structure;

standard sample – a packaging (closure) sample, selected from a group of homogeneous products manufactured from the same materials, using the same technology, of the same structure and meeting the same safety requirements;

transport packaging – packaging, designated for storage and transportation of products with the purpose of their protection from damage during transportation, constituting an independent transport unit;

closure – an item designated for closing of packaging and preservation of its content; packaging – an item used for placement, protection, transportation, loading and unloading,

delivery, and storage of raw materials and ready-made products.

packaging material – material, designated for manufacturing of packaging.

Article 3. Market Circulation Rules

- 1. Packaging (closures) shall be released into circulation on the customs territory of the Customs Union provided it has undergone the required procedures of assessment (confirmation) of compliance, established by the present Technical Regulation as well as by other technical regulations of the Customs Union applicable to packaging (closures).
- 2. Packaging (closures), the compliance of which with the requirements of the present Technical Regulation is not confirmed, shall not be marked with a unified mark of products circulation on the market of the Customs Union member-states and shall not be accepted for circulation on the customs territory of the Customs Union.

Article 4. Ensuring Compliance with Safety Requirements

1. Compliance of packaging (closures) with the present Technical Regulation shall be ensured either directly by meeting the requirements thereof or by fulfillment of the standards' requirements, the application of which on a voluntary basis ensures meeting the requirements of the present Technical Regulation, and standards containing rules and methods of examination (testing) and measurement, including the rules for selection of samples required for application and meeting of the requirements of the present Technical Regulation and assessment (confirmation) of compliance of products (hereinafter referred to as the standards).

Fulfillment of these standards' requirements on a voluntary basis testifies to the compliance of packaging (closures) with the requirements of the present Technical Regulation.

2. The list of standards specified in Clause 1 of this Article shall be approved by the Customs Union Commission.

Article 5. Safety Requirements

- 1. Packaging (closures) and processes of its storage, transportation, and disposal shall correspond to the safety requirements of the present Article.
- 2. Packaging (closures) shall be designed and manufactured so as to ensure minimization of risks conditioned by the structure of packaging (closures) and applied materials when used as intended.
 - 3. Safety of packaging shall be ensured by the set of requirements for:

applied materials that come into contact with food products, in respect of their sanitary and hygienic indicators;

mechanical indicators;

chemical resistance;

hermeticity.

4. Packaging that comes into contact with food products, including baby food, shall meet the sanitary and hygienic indicators specified in Appendix 1.

Terms and conditions of simulating of sanitary and chemical examinations of packaging are specified in Appendix 2.

5. Packaging, designated for packaging of food products, including baby food, perfumes and cosmetics, toys, products for children, shall not emit substances into the simulation and air media that

come into contact therewith in the amount which is harmful for people, exceeding the maximum permissible levels of migration of chemical substances.

- 6. Packaging shall satisfy the safety requirements specified in Clauses 6.1 6.8 of the present Article in respect of the mechanical indicators and chemical resistance (if they are preconditioned by the structure and intended use of packaging):
 - 6.1. Metal packaging:
 - shall ensure hermeticity with excess internal air pressure;
 - shall withstand the compression force in the vertical axis direction of the packaging body;
- the inner coating shall be resistant to the packaged products and (or) withstand sterilization or pasteurization in simulation media;
 - shall be corrosion-resistant.
 - 6.2. Glass packaging:
- shall withstand the inner hydrostatic pressure depending on the main characteristics and intended use:
 - shall withstand changes in temperature without disintegrating;
 - shall withstand the compression force in the vertical axis direction of the packaging body;
- glass water resistance shall be not lower than 3/98 class (for food products, including infant food, perfumes and cosmetics);
 - shall be acid-resistant (for jars and bottles for conservation, food acids and infant food);
 - shall not be repeatedly used for contact with infant food.
 - 6.3. Polymeric packaging:
 - shall ensure hermeticity;
- shall withstand a set quantity of hits in free fall from a height without disintegrating (for closured items, except for perfumes and cosmetics);
- shall withstand the compression force in the vertical axis direction of the packaging body (except for packets and sacks);
 - shall not undergo deformation or crack under hot water (except for packets and
 - the packaging handles shall be safely fixed to it and support an established load;
 - the packaging weld and glue joints shall not leak water;
 - shall withstand the established static load when being stretched (for packets and sacks);
 - the packaging inner surface shall be resistant to the effect of the packaged products.
 - 6.4. Paper and cardboard packaging:
 - shall withstand a set quantity of hits in free fall from a height without disintegrating;
 - shall withstand the compression force in the vertical axis direction of the packaging body 6.5. Composite packaging:

 - shall be hermetical (when closures are available) and ensure the set strength of the joints;
 - shall be moisture resistant;
 - the inner coating surface shall not be acidized;
 - the packaging inner surface shall be resistant to the effect of the packaged products.
 - 6.6. Textile packaging:
 - shall withstand a set quantity of hits in free fall from a height without disintegrating;
 - shall withstand a set breaking load;
 - 6.7. Wooden packaging:
 - shall withstand a set quantity of hits in free fall from a height without disintegrating;
 - shall withstand a set quantity of hits on the horizontal and inclined planes;

- shall withstand the compression force in the vertical axis direction of the packaging body;
- wood moisture level shall correspond to the established level.
- 6.8 Ceramic packaging:
- shall be water resistant.
- 7. Safety of closures shall be ensured by a number of requirements for:

applied materials, contacting with food products, according to sanitary and hygienic indicators; hermeticity;

chemical resistance;

safe opening;

physical and mechanical indicators.

8. Closures contacting with food products, including infant food, shall correspond to the sanitary and hygienic indicators specified in Appendix 1.

Terms and conditions of simulating of sanitary and chemical tests of closures are specified in Appendix 2.

Closures, contacting with food products, including infant food, perfumes and cosmetics, shall not emit substances into the simulation media contacting therewith in the amounts that are harmful for human health, exceeding the maximum permissible levels of chemical substances migration.

- 9. Closures shall satisfy the safety requirements provided for by Clauses 9.1 9.4 of this Article according to their physical and mechanical indicators and chemical resistance:
 - 9.1. metal closures:
- shall ensure hermeticity of packaging (except for caps for perfumes and cosmetics, muzzle, clamps);
 - lids for conservation shall be heat resistant;
 - torque effect when opening screw closures shall satisfy the established requirements;
 - glue joint of crimping and rolling caps shall be strong;
 - crown caps shall withstand the inner hydrostatic pressure;
 - shall be corrosion-resistant;
- lacquer coating of the inner surface of the cap and the sealing gasket shall be resistant to the simulation media during the processes of pasteurizing and sterilization.
 - 9.2. polymeric and composite closures:
- shall ensure hermeticity of packaging (except for caps of thermosetting, rolling valves, dispensers-stoppers, dissectors, sealing gaskets, closing lids) in the set exploitation conditions;
 - torque effect when opening screw lids and caps shall satisfy the established requirements;
- closures designated for closuring of sparkling (champaign) and carbonated wines shall stand the inner hydrostatic pressure;
 - glue joint of crimping and rolling caps shall be strong;
 - sealing gaskets shall not laminate;
 - the quantity of polymer fluff shall not exceed the allowed amount;
 - lids for conservation shall be heat resistant;
 - lids for conservation shall be resistant to acid solutions.
 - 9.3. Cork closures:
 - shall ensure hermeticity of packaging;
 - the moisture level of corks and sealing gaskets shall satisfy the established requirements;
- tensile strength at the torsion of agglomerated and assembled corks shall satisfy the established requirements;
 - agglomerated and assembled corks shall withstand water boiling without disintegrating or

cracking;

- capillarity of the side surface shall satisfy the established requirements;
- the quantity of the polymer fluff of natural, colmated, agglomerated, and assembled corks shall not exceed the allowed amount.
 - 9.4. Cardboard closures:
 - shall be resistant to simulation media effect;
 - shall not laminate into their components.
- 10. Test protocols, confirming compliance of the packaging (closures) types of the packaged products manufactured by the packaged products producer in the process of manufacturing of such products with the requirements of Clauses 1-9 of this Article, shall be included in the package of confirmation documents, assembled when compliance of the packaged products is being confirmed.
- 11. Requirements for the processes of packaging (closures) circulation on the market (of storage, transportation, recycling):
- 11.1. packaging (closures) shall be stored in accordance with the requirements of regulatory and (or) technical documents for certain types of packaging (closures).
- 11.2. packaging (closures) shall be transported by all types of transport in accordance with shipping rules;
- 11.3. used packaging (closures) shall be recycled according to procedures established by the legislation of the Customs Union member-state in order to ensure cost-effective use of resources and prevent environmental contamination;
- 11.4. in case it is impossible to recycle the packaging (closures), consumers shall be duly informed thereof by means of respective marking.

Article 6. Requirements for Marking of Packaging (Closures)

- 1. Marking shall contain information required for identification of material from which the packaging (closures) is made, and information about the possibility of recycling thereof and informing of consumers.
- 2. Marking shall contain digital and (or) letter designation (acronym) of material from which the packaging (closure) is made in accordance with Appendix 3, and shall contain pictographs and symbols in accordance with Appendix 4: figure 1 packaging (closures) designed for contact with food products; figure 2 packaging (closures) for perfumes and cosmetics; figure 3 packaging (closures) not designed for contact with food products; figure 4 possibility of recycling of the used packaging (closures) Möbius strip.
 - 3. Information on packaging (closures) shall be given in supporting documents and shall contain: name of the packaging (closures);

information on designation of packaging (closures);

conditions of storage, transportation, possibility of recycling;

processing method (for reusable packaging);

name and location of the manufacturer (producer), contact information;

name and location of the authorized person of the manufacturer, importer, contact information (if any);

manufacture date (month, year);

storage life (if established by the manufacturer (producer).

4. Information shall be given in Russian and in state language(s) of the Customs Union member-state in the presence of the respective requirements of the legislation(s) of the Customs Union member-

Article 7. Confirmation of Compliance

- 1. Packaging (closures) shall be confirmed to comply with the requirements of the present Technical Regulation before release in free circulation on the customs territory of the Customs Union.
- 2. Confirmation of compliance of packaging (closures) with the requirements of the present Technical Regulation is binding and shall be made as a declaration of compliance according to the following schemes:
- 2.1 3D, 4D, 5D schemes for the packaging (closures) designed for packing of food products, including infant food, perfume and cosmetics having direct contact with the packed products, toys and goods for children, having direct contact with the child's mouth (in case of packaging (closures) of different materials, standard sizes, thickness of the used materials, tests can be performed on standard patterns with specific features of the packaging (closures) type);
- 2.2 1D and 2D schemes for the packaging (closures) not specified in Sub-clause 2.1. hereof (in case of packaging (closures), having different materials, standard sizes, thickness of the used materials, tests can be performed on standard patterns with specific features of the packaging (closures) type).
- 3. Declaration of compliance of commercially produced packaging (closures) shall be performed either by the manufacturer or by a person authorized by the manufacturer.

Declaration of compliance of a batch of packaging (closures) shall be performed by the manufacturer (a person authorized by the manufacturer), the importer.

- 4. Identification of the packaging (closures) during declaration of compliance with the requirements of the present Technical Regulation shall be made by the manufacturer (a person authorized by the manufacturer), the importer.
 - 5. Issuance of the declaration of compliance includes the following procedures:
 - generation and analysis of regulatory and technical documentation;
 - performance of tests;
 - generation of a package of confirmation documents;
 - issuance and registration of the declaration of compliance;
- putting of the unified mark of products circulation on the market of the customs union memberstates.
- 6. When declaring compliance the manufacturer (a person authorized by the manufacturer), the importer shall prepare confirmation documents independently in order to confirm the compliance of the packaging (closures) with the requirements of the present Technical Regulation.
 - 7. Confirmation documents for issuance of a declaration of compliance shall include:
- protocol(s) of tests performed by the manufacturer (a person authorized by the manufacturer), the importer and (or) the accredited testing laboratory (center) included into the Unified Register of Certification Authorities and Testing Laboratories (Centers) of the Customs Union, confirming compliance with the declared requirements (provided that not more than one year passed after execution of the protocol(s);
- list of standards the requirements of which shall be complied with by the packaging (closures), from the List of standards specified in Clause 2, Article 4;
- description of the made technical decisions confirming fulfillment of the requirements of the present Technical Regulation in case the standards specified in Clause 2, Article 4 are missing or were not applied;
 - other documents confirming compliance of the packaging (closures) with the requirements of

the present Technical Regulation, including compliance certificate for the management system or the management system assessment certificate (protocol) (if any), compliance certificate(s) for a certain type of packaging (closures) (if any), compliance certificate(s) or protocols of tests for materials (if any).

8. Declaration of compliance shall be executed according to the unified form approved by decision of the Customs Union Commission.

Declaration of compliance shall be subject to registration in accordance with the legislation of the Customs Union.

- 9. Declaration of compliance shall be executed for a certain name of packaging (closures) or for a group of packaging (closures) manufactured from the same materials and having the same design, and meeting the same safety requirements.
- 10. The package of confirmation documents stipulated by Clause 7 of this Article, together with the declaration of compliance shall be stored with the manufacturer (a person authorized by the manufacturer), the importer within the period established by the legislation of the Customs Union.
- 11. Declaration of compliance of packaging (closures) shall be issued for up to 5 years for commercially produced products. Declaration of compliance for a batch of packaging (closures) shall be issued without indication of its period of validity.

Declaration of compliance for a batch of packaging (closures) shall be valid only for the packaging (closures) of the certain batch.

Article 8. Marking with the Unified Mark of Products Circulation on the Market of the Customs Union Member-States

- 1. Packaging (closures), which complies with the requirements of the present Technical Regulation and which has received confirmation of compliance in accordance with Article 7 of the present Technical Regulation, shall be marked with the unified mark of products circulation on the market of the Customs Union member-states, which shall be put on the supporting documentation.
- 2. Marking with the unified mark of products circulation on the market of the Customs Union member-states shall be made by the manufacturer, a person authorized by the manufacturer, the importer, before placing the product on the market.
- 3. Packaging (closures) shall be marked with the unified mark of products circulation on the market of the Customs Union member-states in case of its compliance with the present Technical Regulation, and other applicable technical regulations of the Customs Union.

Article 9. Safeguard Clause

1. The Customs Union member-states shall take all measures for the restriction, ban on release of the packaging (closures) into free circulation on the customs territory of the Customs Union, and withdrawal from the market of the packaging (closures), not complying with the requirements of the present Technical Regulation and other technical regulations of the Customs Union, applicable to the packaging (closures).

Annex 1. Sanitary and Hygienic Safety Indicators and Standards for Substances Migrating from Packaging (Closures) that Come into Contact with Food Products

TR TS 005/2011

Annex 1
to Technical Regulation
of the Customs Union
on Safety of Packaging

Sanitary and Hygienic Safety Indicators and Standards for Substances Migrating from Packaging (Closures) that Come into Contact with Food Products

Table 1

Name of the Material of Products	Controlled Indicators	Permissible Qty of Chemical Substance migration, mg/l	Max. Perm is- sible Conc en- tratio ns in Potab le Wate r, mg/l	Cla ss of Ha- zar d ***	Max. Permissible Concentrations, Daily Average,m g/m3 in atm. Air	Cla ss of Ha- zar d ***
	2	3	4	5	6	7
1. Polyi	ner materials and		duced on t	their bas		-
1.1. Polyethylene	Formaldehyde	0.100		2	0.003	2
(high-pressure	Acetaldehyde		0.200	4	0.010	3
polyethylene,	Ethyl acetate	0.100		2	0.100	4
low density polyethylene), polypropylene, copolymer	Hexane	0.100		4		
of propylene with	Heptane	0.100		4		
ethylene,	Hexane				0.085	3
polybutylene,	Heptane				0.065	3
polyisobutylene,	Acetone	0.100		3	0.350	4
composite materials based on	Alcohols:		•	•		•
polyolefins	methyl	0.200		2	0.500	3
porjoienno	propyl	0.100		4	0.300	3
	isopropyl	0.100		4	0.600	3
	butyl	0.500		2	0.100	3
	isobutyl	0.500		2	0.100	4
1.2. Polystyrene plastic:						

1.2.1. Bulk-polymerized polystyrene, impact-	Styrole	0.010		2	0.002	2
Ta Jack and the factor of the	2	3	4	5	6	7
resistant	Alcohols:				1	
	methyl	0.200		2	0.500	3
	butyl	0.500		2	0.100	3
	Formaldehyde	0.100		2	0.003	2
	Benzene		0.010	2	0.100	2
	Toluene		0.500	4	0.600	3
	Ethylbenzene		0.010	4	0.020	3
1.2.2. Copolymer of	Styrole	0.010		2	0.002	2
styrole with acrylonitrile	Acrylonitrile	0.020		2	0.030	2
	Formaldehyde	0.100		2	0.003	2
	Benzaldehyde		0.003	4	0.040	3
1.2.3. ABS resin	Styrole	0.010		2	0.002	2
(acrylonitrile butadiene	Acrylonitrile	0.020		2	0.030	2
styrole plastic)	Alpha- methylstyrene		0.100	3	0.040	3
	Benzene		0.010	2	0.100	2
	Toluene		0.500	4	0.600	3
	Ethylbenzene		0.010	4	0.020	3
	Benzaldehyde		0.003	4	0.040	3
	Xylols (isomer mixture)	0.010		2	0.002	2
1.2.4. Copolymer of	Styrole	0.010		2	0.002	2
styrole with methylmethacrylate	Methylmethac rylate	0.250		2	0.010	3
	Methanol	0.200		2	0.500	3
	Formaldehyde	0.100		2	0.003	2
1.2.5. Copolymer of	Styrole	0.010		2	0.002	2
styrole with methylmethacrylate	Methylmethac rylate	0.250		2	0.010	3
and acrylonitrile	Acrylonitrile	0.020		2	0.030	2
	Methanol	0.200		2	0.500	3
	Formaldehyde	0.100		2	0.003	2
1.2.6. Copolymer of	Styrole	0.010		2	0.002	2
styrole with alpha-methylstyrene	Alpha- methylstyrene		0.100	3	0.040	3
	Benzaldehyde		0.003	4	0.040	3
	Acetophenone		0.100	3	0.003	3

1.2.7. Copolymers of	Styrole	0.010		2	0.002	2
styrole with butadiene	Butadiene		0.050	4	1.000	4
	Acetaldehyde		0.200	4	0.010	3
	Acetone	0.100		3	0.350	4
	2	3	4	5	6	7
	Alcohols:		<u>'</u>		1	
	methyl	0.200		2	0.500	3
	butyl	0.500		2	0.100	3
	Xylols (isomer mixture)		0.050	3	0.200	3
1.2.8. Foamed poly	Styrole	0.010		2	0.002	2
styroles	Benzene		0.010	2	0.100	2
	Toluene		0.500	4	0.600	3
	Ethylbenzene		0.010	4	0.020	3
	Cumene (isopropyl benzol)		0.100	3	0.014	4
	Methanol	0.200		2	0.500	3
	Formaldehyde	0.100		2	0.003	2
1.3.Polyvinyl chloride	Acetaldehyde		0.200	4	0.010	3
plastic	Acetone	0.100		3	0.350	4
	Vinyl chloride	0.010		2	0.010	1
	Alcohols:		-	1	•	•
	methyl	0.200		2	0.500	3
	propyl	0.100		4	0.300	3
	isopropyl	0.100		4	0.600	3
	butyl	0.500		2	0.100	3
	isobutyl	0.500		2	0.100	4
	Benzene		0.010	2	0.100	2
	Toluene		0.500	4	0.600	3
	Zinc (Zn)	1.000		3		
	Tin (Sn)		2.000	3		
	Dioctylphthal ate	2.000		3	0.020	
	Dibutylphthal ate			llowed		
1.4. Polymers on the	Vinyl acetate		0.200	2	0.150	3
pasis of vinyl acetate and	Formaldehyde	0.100		2	0.003	2
derivants: polyvinyl	Acetaldehyde		0.200	4	0.010	3
cetate, polyvinyl alcohol,	Hexane	0.100		4		

copolymer break-up of vinyl acetate with dibutyl maleate	Heptane	0.100		4		
1.5. Polyacrylates	Hexane	0.100		4		
	Heptane	0.100		4		
	Acrylonitrile	0.020		2	0.030	2
	Methylacrylat e		0.020	4	0.010	4
	2	3	4	5	6	7
	Methylmethac rylate	0.250		2	0.010	3
	Butyl acrylate		0.010	4	0.0075	2
1.6. Polyorganosiloxane	Formaldehyde	0.100		2	0.003	2
(silicone)	Acetaldehyde		0.200	4	0.010	3
	Phenol	0.050		4	0.003	2
	Alcohols:					
	methyl	0.200		2	0.500	3
	butyl	0.500		2	0.100	3
	Benzene		0.010	2	0.100	2
1.7. Polyamides	•					
1.7.1. Polyamide 6	E-caprolactam	0.500		4	0.060	3
(polycaproamide, capron)	Benzene		0.010	2	0.100	2
	Phenol	0.050		4	0.003	2
1.7.2. Polyamide 66 (polyhexamethylenedypa	Hexamethylen e-diamine	0.010		2	0.001	2
mi	Methanol	0.200		2	0.500	3
de, nylon)	Benzene		0.010	2	0.100	2
1.7.3. Polyamide 610(polyhexamethylenese	Hexamethylen e-diamine	0.010		2	0.001	2
bacamide)	Methanol	0.200		2	0.500	3
	Benzene		0.010	2	0.100	2
1.8. Polyurethanes	Ethylene glycol		1.000	3	1.000	
	Acetaldehyde		0.200	4	0.010	3
	Formaldehyde	0.100		2	0.003	2
	Ethyl acetate	0.100		2	0.100	4
	Butyl acetate		0.100	4	0.100	4
	Acetone	0.100		3	0.350	4
	Alcohols:					
	methyl	0.200		2	0.500	3
	propyl	0.100		4	0.300	3

	isopropyl	0.100		4	0.600	3
	Benzene		0.010	2	0.100	2
	Toluene		0.500	4	0.600	3
1.9. Polyethers:				•		•
1.9.1. Polyethylene	Formaldehyde	0.100		2	0.003*	2
oxide	Acetaldehyde		0.200	4	0.010	3
1.9.2. Polypropylene oxide	Methyl acetate		0.100	3	0.070	4
	Acetone	0.100		3	0.350	4
	2	3	4	5	6	7
	Formaldehyde	0.100		2	0.003	2
	Acetaldehyde		0.200	4	0.010	3
1.9.3.Polytetramethylene oxide	Propyl alcohol	0.100		4	0.300	3
	Acetaldehyde		0.200	4	0.010	3
	Formaldehyde	0.100		2	0.003	2
1.9.4. Polyphenylene	Phenol	0.050		4	0.003	2
oxide	Formaldehyde	0.100		2	0.003	2
	Methanol	0.200		2	0.500	3
1.9.5. Polyethylene	Acetaldehyde		0.200	4	0.010	3
theraphthalate and copolymer on the basis of	Ethylene glycol		1.000	3	1.000	
terephthalic acid	Dimethyl terephthalate		1.500	4	0.010	
	Formaldehyde	0.100		2	0.003	2
	Alcohols:				•	
	methyl	0.200		2	0.500	
	butyl	0.500		2	0.100	3
	isobutyl	0.500		2	0.100	4
	Acetone	0.100		3	0.350	4
1.9.6. Polycarbonate	Phenol	0.050		4	0.003	2
	Methylene chloride		7.500	3		
	Chlorobenzen e		0.020	3	0.100	3
1.9.7. Polysulphon	Benzene		0.100	2	0.100	2
	Phenol	0.050		4	0.003	2
1.9.8.	Phenol	0.050		4	0.003	2
Polyphenylenesulphide	Acetaldehyde		0.200	4	0.010	3
	Methanol	0.200		2	0.500	3
	Dichlorobenz		0.002	3	0.030	

	ene					
	Borium (B)	0.500		2		
1.9.9. In case of using as a co	ohesive:	J		11	1	
Phenol-formaldehyde	Phenol	0.050		4	0.003	2
resin	Formaldehyde	0.100		2	0.003	2
silicone resin	Formaldehyde	0.100		2	0.003	2
	Acetaldehyde		0.200	4	0.010	3
	Phenol	0.050		4	0.003	2
	Alcohols:	•		•	•	
	methyl	0.200		2	0.500	3
	butyl	0.500		2	0.100	3
	Benzene		0.01	2	0.100	2
Epoxide resins	Epichlorohydr in	0.100		2	0.200	2
	2	3	4	5	6	7
	Phenol	0.050		4	0.003	2
	Formaldehyde	0.100		2	0.003	2
1.10. Fluoropolymers:	fluorine ion	0.500		2		
fluoropolymer-3	Formaldehyde	0.100		2	0.003	2
fluoropolymer-4,	Hexane	0.100		4		
teflon	Heptane	0.100		4		
1.11. Plastic on the	Formaldehyde	0.100		2	0.003	2
basis of	Acetaldehyde		0.200	4	0.010	3
phenol-formaldehyde resins (phenolic resin)	Phenol	0.050		4	0.003	2
1.12. Polyformaldehyde	Formaldehyde	0.100		2	0.003	2
	Acetaldehyde		0.200	4	0.010	3
1.13. Aminoplast resins (carbamide- and melamineformaldehyde)	Formaldehyde	0.100		2	0.003	2
1.14. Polymer materials on the basis of epoxide	Epichlorohydr in	0.100		2	0.200	2
resins	Phenol	0.050		4	0.003	2
	Formaldehyde	0.100		2	0.003*	
1.15. Ionomeric resins,	Formaldehyde	0.100		2	0.003	2
including resin	Acetaldehyde		0.200	4	0.010	2
	Formaldehyde	0.100		2	0.003*	3
	Methanol	0.200		2	0.500	2
	Zinc (Zn)	1.000		3		3
1.16. Cellulose	Ethyl acetate	0.100		2	0.100	
	Formaldehyde	0.100		2	0.003	4

	Benzene		0.010	2	0.100	2
	Acetone	0.100		3	0.350	2
1.17.Ether-cellulose	Ethyl acetate	0.100		2	0.100	4
plastics	Acetaldehyde		0.200	4	0.010	4
	Formaldehyde	0.100		2	0.003	3
	Alcohols:		I		I	
	methyl	0.200		2	0.500	3
	isobutyl	0.500		2	0.100	4
	Acetone	0.100		3	0.350	4
1.18. Collagen (biopolymer)	Formaldehyde *	0.100		2	0.003	2
	Acetaldehyde		0.200	4	0.010	3
	Ethyl acetate	0.100		2	0.100	4
	Butyl acetate		0.100	4	0.100	4
	Acetone	0.100		3	0.350	4
	2	3	4	5	6	7
	Alcohols:	•	1	•		•
	methyl	0.200		2	0.500	3
	propyl	0.100		4	0.300	3
	isopropyl	0.100		4	0.600	3
	butyl	0.500		2	0.100	3
	isobutyl	0.500		2	0.100	4
1.19 Rubber and	Acrylonitrile	0.020				
rubber-plastic materials	Thiuram D	0.030				
(gaskets, densifier of	Captax	0.150				
canisters, packing rings of lids for canning and	Zinc	1.000				
etc.),	Dioctylphthal ate	2.000				
	Dibutylphthal ate		N	ot allowe	d	
	2. Paraf	fins and wax	xes			
2.1. Paraffins and	Hexane	0.100		4		
waxes	Heptane	0.100		4		
(cheese coating, etc.)	Benz(a)pyren e	Not allo	owed	1		·
	Acetaldehyde		0.200	4	0.010	3
	Formaldehyde	0.100		2	0.003	2
	Acetone	0.100		3	0.350	4
	Alcohols:	•		•		,
	methyl	0.200		2	0.500	3

	butyl	0.500		2	0.100	3	
	Toluene		0.500	4	0.600	3	
3. Pa	per, paperboard, p	archment, in	nitation pa	rchment	,		
3.1. Paper	Ethyl acetate	0.100		2	0.100	4	
	Formaldehyde	0.100		2	0.003	2	
	Acetaldehyde		0.200	4	0.010	3	
	Acetone	0.100		3	0.350	4	
	Alcohols:						
	methyl	0.200		2	0.500	3	
	butyl	0.500		2	0.100	3	
	Toluene		0.500	4	0.600	3	
	Benzene		0.010	2	0.100	2	
	Lead (Pb)	0.030		2			
	Zinc (Zn)	1.000		3			
		0.050		2			
	Chrome (Cr 3+)	cumulati vely		3			
	Chrome (Cr 6+)	0.100		3			
	2	3	4	5	6	7	
3.2. Paraffin paper	To be additionally defined						
	Hexane	0.100		4			
	Heptane	0.100		4			
	Benz(a)pyren e	Benz(a)pyren Not allowed 1					
3.3. Paperboard	Ethyl acetate	0.100		2	0.100	4	
	Butyl acetate		0.100	4	0.100	4	
	Acetaldehyde		0.200	4	0.010	3	
	Formaldehyde	0.100		2	0.003	2	
	Acetone	0.100		3	0.350	4	
	Alcohols:						
	methyl	0.200		2	0.500		
	isopropyl	0.100		4	0.600	3	
	butyl	0.500		2	0.100	3	
	isobutyl	0.500		2	0.100	4	
	Benzene		0.010	2	0.100	2	
	Toluene		0.500	4	0.600	3	
	Xylols (isomer mixture)		0.050	3	0.200	3	
	Lead (Pb)	0.030		2			

	Zinc (Zn)	1.000		3		
	Arsenic (As)	0.050		2		
	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
	/	litionally defi	ned:	1	I	<u> </u>
Coated paperboard	Titanium (Ti)	0.100		3		
	Aluminium (Al)	0.500		2		
	Barium (Ba)	0.100		2		
3.4. Paperboard	Butyl acetate		0.100	4	0.100	4
chipboard**	Ethyl acetate	0.100		2	0.100	4
	Acetaldehyde		0.200	4	0.010	3
	Alcohols:			1		
	methyl	0.200		2	0.500	3
	butyl	0.500		2	0.100	3
	Acetone	0.100		3	0.350	4
	Formaldehyde	0.100		2	0.003	2
	Benzene		0.010	2	0.100	2
	Toluene		0.500	4	0.600	3
	Xylols		0.050	3	0.200	3
	(isomer					
	mixture)					
	2	3	4	5	6	7
	Lead (Pb)	0.030		2		
	Zinc (Zn)	1.000		3		
	Arsenic (As)_	0.050		2		
	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
	Cadmium (Cd)	0.001		2		
	Barium (Ba)	0.100		2		
3.5. Vegetable	Ethyl acetate	0.100		2	0.100	4
parchment	Formaldehyde	0.100		2	0.003	2
•		I.	l	1	1	
	Alcohols:					
		0.200		2	0.500	3
	Methyl	0.200 0.100		2 4	0.500	3

isobutyl	0.500		2	0.100	4		
Acetone	0.100		3	0.350	4		
Lead (Pb)	0.030		2				
Zinc (Zn)	1.000		3				
Arsenic (As)	0.050		2				
Copper (Cu)	1.000		3				
Iron (Fe)	0.300						
Chrome (Cr	cumulati		3				
3+)	vely						
Chrome (Cr	0.100		3				
			_				
					4		
	0.100				2		
Acetaldehyde		0.200	4	0.010	3		
Phenol	0.050		4	0.003	2		
Epichlorohydr	0.100		2	0.200	2		
in							
	0.500		4	0.060	3		
Methyl	0.200		2	0.500	3		
propyl	0.100		4	0.300	3		
isopropyl	0.100		4	0.600	3		
butyl	0.500		2	0.100	3		
isobutyl	0.500		2	0.100	4		
Acetone	0.100		3	0.350	4		
Benzene		0.010	2	0.100	2		
2	3	4	5	6	7		
Toluene		0.500	4	0.600	3		
Xylols		0.050	3	0.200	3		
(isomer							
mixture)							
Zinc (Zn)	1.000		3				
Lead (Pb)	0.030		2				
Chrome (Cr	cumulati		3				
3+)	vely						
`	0.100		3				
	0.050		2				
	0.001		2				
	Acetone Lead (Pb) Zinc (Zn) Arsenic (As) Copper (Cu) Iron (Fe) Chrome (Cr 3+) Chrome (Cr 6+) Ethyl acetate Formaldehyde Acetaldehyde Phenol Epichlorohydr in E-caprolactam Alcohols: Methyl propyl isopropyl butyl isobutyl Acetone Benzene 2 Toluene Xylols (isomer mixture) Zinc (Zn) Lead (Pb) Chrome (Cr	Acetone 0.100 Lead (Pb) 0.030 Zinc (Zn) 1.000 Arsenic (As) 0.050 Copper (Cu) 1.000 Iron (Fe) 0.300 Chrome (Cr cumulati 3+) vely Chrome (Cr 6+) Ethyl acetate 0.100 Formaldehyde 0.100 Acetaldehyde Phenol 0.050 Epichlorohydr in 0.100 in E-caprolactam 0.500 Alcohols: Methyl 0.200 propyl 0.100 isopropyl 0.100 butyl 0.500 Acetone 0.100 Benzene Xylols (isomer mixture) Zinc (Zn) 1.000 Lead (Pb) 0.030 Chrome (Cr cumulati 3+) vely Chrome (Cr 6+) Arsenic (As) 0.050 Titanium (Ti) 0.100	Acetone	Acetone	Acetone		

	4.	Glass ***				
4.1. Glassware						
colourless and semiwhite	Boron (B)	0.500		2		
glasses	Aluminium (Al)	0.500		2		
	Arsenic (As)	0.050		2		
green glasses	Aluminium (Al)	0.500		2		
	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
	Copper (Cu)	1.000		3		
	Boron (B)	0.500		2		
brown glasses	Aluminium (Al)	0.500		2		
	Manganese (Mn)	0.100		3		
	Boron (B)	0.500		2		
- chrystal glasses	Lead (Pb)	***		2		
	Aluminium (Al)	0.500		2		
	Boron (B)	0.500		2		
	Cadmium (Cd)	***		2		
additionally for barium crystal glass	Barium (Ba)	0.100		2		
	To be additionally	y determined w	hen dyeir	ng:		
Blue	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
	Copper (Cu)	1.000		3		
dark blue	Cobalt (Co)	0.100		2		
Red	Copper (Cu)	1.000		3		
	Manganese (Mn)	0.100		3		
	2	3	4	5	6	7
Yellow	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
	Cadmium	***		2		

	(Cd)					
	Barium (Ba)	0.100		2		
	5. (Ceramics***				
5.1. Ceramic ware	Boron (B)	0.500		2		
	Zinc (Zn)	1.000		3		
	Titanium (Ti)	0.100		3		
	Aluminium (Al)	0.500		2		
	Cadmium (Cd)	***		2		
	Barium (Ba)	0.100		2		
	6. Faience	and porcelai	n ***			
6.1. porcelain and	Lead (Pb)	***		2		
faience ware	Cadmium (Cd)	***		2		
To be additionally defin	` /	using:		I	ı	
cobalt oxides	Cobalt (Co)	0.100		2		
lead-free glaze	Aluminium (Al)	0.500		2		
	Boron (B)	0.500		2		
	Zinc (Zn)	1.000		3		
	Lithium (Li)		0.030	2		
barytic glaze	Aluminium (Al)	0.500		2		
	Barium (Ba)	0.100		2		
	Boron (B)	0.500		2		
To be additionally defin	ed when using pigme	ented glaze:				
of pink colour	Manganese (Mn)	0.100		3		
of blue colour	Cobalt (Co)	0.100		2		
	Copper (Cu)	1.000		3		
of yellow colour	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
	Cadmium (Cd)	***		2		
7. Pc	olymer materials use	ed for packag	ing cover	(closures)	
7.1.silicate enamel (frits)	Aluminium (Al)	0.500		2		
	Boron (B)	0.500		2		

	Iron (Fe)	0.300				
	Cobalt (Co)	0.100		2		
	Nickel (Ni)	0.100		3		
	2	3	4	5	6	7
	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
	Manganese (Mn)	0.100		3		
7.2.Titanium enamel	Aluminium (Al)	0.500		2		
	Boron (B)	0.500		2		
	Iron (Fe)	0.300				
	Cobalt (Co)	0.100		2		
	Nickel (Ni)	0.100		3		
	Lead (Pb)	0.030		2		
	Arsenic (As)	0.050		2		
	Zinc (Zn)	1.000		3		
	Titanium (Ti)	0.100		3		
To be additionally determined	d when dyeing the	cover:	<u>'</u>	1		'
of grey colour	Titanium (Ti)	0.100		3		
of dark blue colour	Cobalt (Co)	0.100		2		
of brown colour	Iron (Fe)	0.300				
of green colour	Chrome (Cr 3+)	cumulati vely		3		
	Chrome (Cr 6+)	0.100		3		
of pink colour	Manganese (Mn)	0.100		3		
When applying the coating or	n:					
carbon and low-alloyed	Iron (Fe)	0.300				
steel	Manganese (Mn)	0.100		3		
aluminium and aluminium alloys	Aluminium (Al)	0.500		2		
-	Copper (Cu)	1.000		3		
8.Polyme	er materials used f	or lacquered	packaging	g (closure	es)	
8.1. epoxyphenol varnishes	Epichlorohydr in	0.100		2	0.200	2
	Formaldehyde	0.100		2	0.003	2
	Phenol	0.050		4	0.003	2

	Zinc (Zn)	1.000		3		
	Lead (Pb)	0.030		2		
	Xylols		0.050	3	0.200	3
	(isomer					
	mixture)					
	Alcohols:	_		_		
	methyl	0.200		2	0.500	3
	propyl	0.100		4	0.300	3
	butyl	0.500		2	0.100	3
	isobutyl	0.500		2	0.100	4
	2	3	4	5	6	7
	Acetone	0.100		3	0.350	4
	Ethylbenzene		0.010	4	0.020	3
8.2. phenolic and oil	Formaldehyde	0.100		2	0.003*	2
varnishes	Phenol	0.050		4	0.003	2
	Lead (Pb)	0.030		2		
8.3.protein-resistant	Epichlorohydr	0.100		2	0.200	2
enamels,containing	in					
zincpaste	Formaldehyde	0.100		2	0.003	2
	Zinc (Zn)	1.000		3		
	Lead (Pb)	0.030		2		
8.4. vinylorgansolic	Formaldehyde	0.100		2	0.003*	2
coating	Acetaldehyde		0.200	4	0.010	3
	Phenol	0.05		4	0.003	2
	Acetone	0.100		3	0.350	4
	vinyl acetate		0.200	2	0.150	3
	vinyl chloride	0.010		2	0.010	1
	Alcohols:					
	methyl	0.200		2	0.500	3
	isopropyl	0.100		4	0.600	3
	butyl	0.500		2	0.100	3
	isobutyl	0.500		2	0.100	4
	Xylols		0.050	3	0.200	3
	(isomer					
	mixture)					
	Lead (Pb)	0.030		2		
To be additionally determine	ed when using:					
aluminium powder for	Aluminium	0.500		2		
varnish pigmentation	(Al)					
packing materials from aluminium,	Aluminium (Al)	0.5		2		
arummum,	(741)					

aluminium alloys						
9. Wood	and wood produc	cts, organic a	nd compre	essed cor	k	
Wood and wood products	Formaldehyde	0.100		2	0.003	2
Natural and compressed cork	Formaldehyde	0.100		2	0.003	2

Note: migration of hazardous substances emitted from packaging (closures) which are made from composite materials shall be examined only from the layer having direct contact with food products, including infant food.

- * for all types of artificial protein coatings the cumulative quantity of aldehydes (including formaldehyde) the Permissible Migration Amount is 0.8 mg/l.
- ** paper and paperboard containing paper waste may be used only for packaging of food products with humidity of not more than 15%.
- *** the Permissible Migration Amount of lead and cadmium for packaging made from glass, faience and porcelain, ceramics is specified in Table 2.
- **** when estimating materials and products intended for packaging of baby food products for infants, migration of chemical substances falling into 1 and 2 class of hazard is not allowed.
- ***** migration of hazardous substances into water simulative environment shall be inspected for the packaging intended for storage of products with humidity of more than 15%, into air simulative environment for storage of products with humidity of less than 15%.
- ***** for packaging and closures which are produced from polymer materials and plastics on their basis, modification of the acid number shall be calculated additionally.

Table 2
Sanitary and Hygienic Standards for Lead and Cadmium Emitted from Glass, Faience and Porcelain, and their Products, Ceramics

Type of Packaging	Controlled Indicators	Measuring Unit	Permissible Migration Amount
Packaging under 1.1 l	cadmium	mg/l	0.5
	lead	mg/l	2.0
Packaging above 1.11	cadmium	mg/l	0.5
	lead	mg/l	2.0

Sanitary and Hygienic Safety Indicators and Standards for Substances Emitted from Metals and Alloys Used in Production of Packaging (Closures)

Name of Material of the Product	Controlled Indices	Permissible Quantity of Chemical Substance Migration, mg/l	Maximum Permissible Concentrations in Drinking Water, mg/l	Class of Hazard *
1	2	3	4	5
1. Primary aluminium				
1	2	3	4	5
of special purity	Aluminium (Al)	0.500		2
of high purity	Aluminium (Al)	0.500		2
	Iron (Fe)	0.300		
	Silicium (Si)		10.00 0	2
	Copper (Cu)	1.000		3
of technical purity	Aluminium (Al)	0.500		2
	Iron (Fe)	0.300		
	Silicium (Si)		10.000	2
	Copper (Cu)	1.000		3
	Zinc (Zn)	1.000		3
	Titanium (Ti)	0.100		3
2.Aluminium alloys:				
deformable	Aluminium (Al)	0.500		2
	Manganese (Mn)	0.100		3
	Iron (Fe)	0.300		
	Copper (Cu)	1.000		3
	Zinc (Zn)	1.000		3
	Titanium (Ti)	0.100		3
	Vanadium (V)	0.100		3
casting	Aluminium (Al)	0.500		2
	Copper (Cu)	1.000		3
	Silicium (Si)		10.000	2
	Manganese (Mn)	0.100		3
	Zinc (Zn)	1.000		3
	Titanium (Ti)	0.100		3
3. All types of steel,	Iron (Fe)	0.300		

including carbon high- quality ,chromium	Manganese (Mn)	0.100		3
chromium-manganese steel	Chrome (Cr 3+)	28 cumulatively 0.100		3
	Chrome (Cr 6+)			3
3.1. To be additionally def	ined for other types	of steel:		<u> </u>
carbon low-alloyed	Nickel (Ni)	0.100		3
steel	Copper (Cu)	1.000		3
chromium-silicon steel	Silicium (Si)		10.000	2
chromium-vanadium	Nickel (Ni)	0.100		3
steel	Copper (Cu)	1.000		3
chromium-manganese-	Titanium (Ti)	0.100		3
titanium				
silicon-manganese and chromium-manganese steel	Silicium (Si)		10.00	2
chromium-molybdenum steel	Molybdenum (Mo)	0.250		2
chromium-nickel-	Nickel (Ni)	0.100		3
tungsten and	Tungsten (W)	0.050		2
chromium-nickel- molybdenum steel	Molybdenum (Mo)	0.250		2
chromium- molybdenum-	Aluminium (Al)	0.500		2
1	2	3	4	5
aluminium and chromium-aluminium steel	Molybdenum (Mo)	0.250		2
chromium-nickel-	Nickel (Ni)	0.100		3
tungsten-vanadium	Vanadium (V)	0.100		3
	Tungsten (W)	0.050		2
corrosion-resistant and heat-resistant, high- quality hot-rolled	Nickel (Ni)	0.100		3
low-alloyed heat-	Nickel (Ni)	0.100		3
resistant pearlitic	Molybdenum (Mo)	0.250		2
	Vanadium (V)	0.100		3
	Copper (Cu)	1.000		3
heat-resistant	Nickel (Ni)	0.100		3
martensitic and martensitic-ferrite	Molybdenum (Mo)	0.250		2

	Vanadium (V)	0.100		3
	Tungsten (W)	0.050		2
heat-resistant austenitic	Nickel (Ni)	0.100		3
	Molybdenum	0.250		2
	(Mo)			
	Tungsten (W)	0.050		2
	Niobium (Nb)		0.010	2
	Titanium (Ti)	0.100		3
4. Solders on the basis of le	ead alloys:			
-tin-lead	Tin (Sn)		2.000	3
	Lead (Pb)	0.030		2
5. Zinc and zinc alloys	Zinc (Zn)	1.000		3
	Lead (Pb)	0.030		2
	Iron (Fe)	0.300		
	Cadmium (Cd)	0.001		2
	Copper (Cu)	1.000		3
	Aluminium (Al)	0.500		2
	Chrome (Cr 3+)	cumulatively 0,100		3
	Chrome (Cr 6+)			3
	Molybdenum (Mo)	0.250		2
	Manganese (Mn)	0.100		3
	Vanadium (V)	0.100		3
	Iron (Fe)	0.300		

Annex 2. List of Simulation Media Used for Testing of Packaging (Closures)

TR TS 005/2011

Annex 2

List of Simulation Media Used for Testing of Packaging (Closures)

Name of Food Products for Contact with which the	Simulation Media Imitative Food Products
Packaging (Closures) is Intended	
Fresh meat and fish	Distilled water, 0.3% lactic acid solution
Salted and smoked meat and fish	Distilled water, 5% sodium chloride solution
Milk, fermented milk products and preserved milk products	Distilled water, 0.3% lactic acid solution, 3.0% lactic acid solution
Cooked sausage; preserves: meat, fish, vegetable; pickled and salted-fermented vegetables, tomato paste, etc.	Distilled water, 2% acetic acid solution containing 2% sodium chloride; unpurified sunflower oil.
Fruits, berries, fruit and vegetable juices, fruit and berry preserves, alcohol-free beverages, beer.	Distilled water, 2% lemon acid solution.
Alcoholic beverages, wines	Distilled water, 20% ethanol solution, 2% lemon acid solution.
Vodka, cognac	Distilled water, 40% ethanol solution.
Potable alcohol, liqueurs, rum	Distilled water, 96% ethanol solution.

Note:

- 1. Packaging (closures) used in conditions different from those mentioned above shall be processed in the environment maximally similar to the operation conditions with some aggravation.
- 2. When testing packaging (closures) from plastics containing nitrogen and aldehydes, 0.3% and 3% lemon acid solution shall be used as a simulation medium instead of lactic acid.
- 3. When testing packaging (closures) for tinned fish in own juice, distilled water shall be used as a simulation medium.
- 4. When testing for lead and cadmium in packaging (closures) from glass, faience and porcelain, ceramics, a 4% acetic acid solution shall be used as a simulation medium.

Simulation of duration of packaging (closures) contact with simulation media

Duration of packaging (closures) contact with simulation media shall be established on the basis of its operation conditions with some aggravation:

- a) if duration of the assumed contact of food products with packaging (closures) does not exceed 10 minutes, the testing exposure shall be 2 hours;
- b) if duration of contact of food products with packaging (closures) does not exceed 2 hours, the testing exposure shall be 1 day;
- c) if duration of contact of food products with packaging (closures) is from 2 to 48 hours, the testing exposure shall be 3 days;
- d) if duration of contact of food products with packaging (closures) exceeds 2 days, the testing exposure shall be 10 days;
- e) metal cans covered with varnish shall be filled with simulation medium, hermetically sealed, autoclaved for an hour and left at room temperature for 10 days;
- f) packaging (closures) intended for contact with food products subject to sterilization shall be filled with simulation media, hermetically sealed, autoclaved for 2 hours and left at room temperature for 10 days.

Temperature Conditions when Testing Packaging (Closures)

- a) Packaging (closures) intended for contact with food products at ambient temperature shall be filled with simulation media of room temperature and held within the time specified above;
- b) packaging (closures) intended for contact with hot food products shall be filled with simulation media heated to 80°C and held at room temperature within the time specified above;
- c) packaging (closures) intended for packaging of food products in hot form (melted butter, hard cheese and processed cheese, etc.) shall be filled with simulation media heated to 80° C and held at room temperature within the time specified above.

Annex 3. Numeric, Letter Designation (Abbreviation) of Material from which Packaging (Closures) is Produced

TR TS 005/2011

Annex 3

Packaging Materials	Letter Designation*	Numerical Code
1	2	3
Plastics		
Polyethyleneterephthalate	PET	1
High-density polyethylene	HDPE	2
Polyvinylchloride	PVC	3
Low-density polyethylene	LDPE	4
Polypropylene	PP	5
Polystyrene	PS	6
Vacant numbers		7-19
Paper and paperboard		•
Corrugated paperboard	PAP	20
Other paperboard	PAP	21
Paper	PAP	22
Vacant numbers		23-39
Metals		
Steel	FE	40
Aluminium	ALU	41
Vacant numbers		42-49
Wood and wood-based material		
Wood	FOR	50
Cork	FOR	51
Vacant numbers		52-59
Fabric		<u>.</u>
Cotton	TEX	60
Jute	TEX	61
Vacant numbers		62-69
Glass		
Colourless glass	GL	70
Green glass	GL	71
Brown glass	GL	72
Vacant numbers	•	73-79
Composite materials **		
Paper and paperboard/different materials		80

Paper and paperboard/ plastics	81
Paper and paperboard/ aluminium	82
Paper and paperboard/tinned plate	83
Paper and paperboard/ plastics / aluminium	84
Paper and paperboard/ plastics/aluminium/tinned plate	85
Vacant numbers	86-89
Plastics / aluminium	90
Plastics / tinned plate	91
Plastics / various metals	92
Vacant numbers	93-94
Glass / plastics	95
Glass / aluminium	96
Glass / tinned plate	97
Glass / various metals	98
Vacant numbers	99-100

^{*}Only capital letters are used.

**To be marked as follows: Latin letter C and through a slash –
designation of the primary material in the composite (e.g. C/ALU).

Annex 4. Pictographs and Symbols Printed on the Marking of Packaging (Closures)

TR TS 005/2011

Annex 4

Pictographs and Symbols Printed on the Marking of Packaging (Closures)

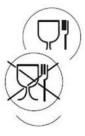


Figure 1 For food products

Figure 2 For perfume and cosmetics

Figure 3 For non-food products



Figure 4 – Possibility of recycling of the used packaging (closures) - Möbius strip

List of Standards containing the rules and methods of examination (testing) and measurement, including the rules for selection of samples required for application and meeting of the requirements of the Technical Regulation "On Safety of Packaging" (TR TS 005/2011) and carrying out of assessment (confirmation) of products' conformity

Approved by Decision of the Customs Union Commission No. 769 of August 16, 2011

No.	Elements of the Technical Regulation of the Customs Union	Identification of Standard.	Name of Standard	Note
1	2	3	4	5
1	Article 5, paragraph 4	SanPiN 13-3 RB 01*	The maximum permissible quantities of chemical substances emitted from materials contacting with food products	
		GN 2.3.3.972-00 *	The maximum permissible quantities of chemical substances emitted from materials contacting with food products	
		Instruction 2.3.3.10-15-64-2005*	Sanitary and chemical examination of goods manufactures from polymer and other synthetic materials contacting with food products	
		MI No. 880-71*	Instruction on sanitary and chemical examination of goods manufactures from polymer and other synthetic materials contacting with food products	
		MU No. 4395-87*	Methodological guidelines on hygienic assessment of varnished can containers	
		GOST 22648-77	Plastics. Methods for determination of hygienic characteristics	
2	Article 5, paragraph 5	SanPiN 13-3 RB 01*	The maximum permissible quantities of chemical substances emitted from materials contacting with food products	
		GN 2.3.3.972-00 *	The maximum permissible quantities of chemical substances emitted from materials contacting with food products	
		GOST 30765- 2001	Metal transport packaging. General specifications	
		No. 880-71*	Instruction on sanitary and chemical examination of goods manufactures from polymer and other synthetic materials	

			contacting with food products	
		MU No. 4395-87*	Methodological guidelines on hygienic	
			assessment of varnished can containers	
		ST RK ISO	Sensory analysis. Methods of evaluation	
		13302-2005	of changes in flavor of food products	
			caused by packaging	
3	Article 5, paragraph 6,	STB GOST R	Aluminum cans of deep drawing with easy	
	sub-paragraph 6.1	51756-2002	open end. Specifications	
	(metallic)	GOST 745-2003	Aluminum foil for packing. Specifications	
		GOST 3242-79	Welded joints. Quality control methods	
		GOST 5981-88	Tins for canned food. Specifications	
		(ISO 1361-83,	r	
		ISO 3004.1-86)		
		GOST 12120-82	Metal and composite cans. Specifications	
		GOST 13950-91	Welded and folded steel barrels (drums)	
			with crimps on casing. Specifications	
		GOST 18211-72	Transport tare. Compression test method	
		(ISO 12048-94)		
		GOST 18425-73	Complete, filled transport packages.	
			Vertical impact test by dropping	
		GOST 18896-73	Steel thick-walled drums for chemical	
			products. Specifications	
		GOST 21029-75	Aluminum barrels for chemical products.	
			Specifications	
		GOST 24690-81	Aerosol cans. Testing method of internal	
			pressure resistance	
		GOST 24691-89	Aerosol cans and valves. Method of	
			determination of anticorrosive lining	
			completeness	
		GOST 25014-81	Filled transport packages. Methods of	
			testing strength in piling	
		GOST 25064-81	Complete filled transport packages.	
			Horizontal impact tests	
		GOST 26384-84	Cylindrical round tins for canned food.	
			Sizes of constructive elements	
		GOST 28137-89	Products in aerosol packing. Methods for	
			determination of excess vapor pressure	
			and sealing	
		GOST 30765-	Metal transport packaging. General	
		2001	specifications	
		GOST 30766-	Tins for chemical products. General	
		2001	specifications	
		STB GOST R	Aluminum cans of deep drawing with easy	
		51756-2002	open end. Specifications	
		STB GOST R	Packaging. Leak-proofness and hydraulic	
		51827-2002	pressure testing methods	

		GOST R 51827-	Packaging. Leak-proofness and hydraulic
		2002	pressure testing methods
		GOST R 52267-	Metal barrels for food liquids.
		2004	Specifications
		ST RK GOST R	Packaging. Leak-proofness and hydraulic
		51827-2008	pressure testing methods
		ST RK GOST R	Packaging. Testing methods of handle
		51 KK GOS1 K 51864-2008	
			fastening strength
		ST RK ISO 8317-	Child-resistant packaging Requirements
		2008	and testing procedures for reclosable
4	A .: 1	GED 100 7450	packages
4	Article 5, paragraph 6,	STB ISO 7458-	Glass containers. Internal pressure
	sub-paragraph 6.2	2009	resistance. Test methods
	(glass)	STB ISO 7459-	Glass containers. Thermal shock
		2009	resistance and thermal shock endurance.
			Test methods
		STB ISO 8113-	Glass containers. Resistance to vertical
		2009	load. Test method
		STB 117-93	Souvenir bottles. Specifications
		GOST 5717.1-	Glass jars for canned food. General
		2003	specifications
		GOST 10117.1-	Glass bottles for food liquids. General
		2001	specifications
		GOST 10134.1-82	Glass inorganic and glass-crystal
			materials. Method for determination of
			water-resisting property at 98 °C
		GOST 13903-	Glass containers. Methods of testing the
		2005	thermal resistivity
		GOST 13904-	Glass containers. Methods of testing the
		2005	resistance to internal hydrostatic pressure
		GOST 13905-	Glass containers. Method of testing the
		2005 (Interstate)	water resistance of inner surface
		GOST 13905-78	
		(RB)	
		GOST 15844-92	Glass bottles for milk and milk products.
		000110072	Specifications Specifications
		GOST 17733-89	Glass containers. Method for
			determination of thermal resistance at
			raised temperatures
		GOST 24980-	Glass containers. Methods of testing the
		2005	parameters
		GOST 30005-93	Glass containers. Terms and definitions of
		GOST 30003-33	defects
		GOST 30288-95	Glass containers. Safety, marking, raw
		0031 30200-33	
		GOST R 51640-	materials saving. General
		GUS1 K 31040-	Glass containers for goods of household

		2000	chemistry. Specifications	
		GOST R 51781-	Glass containers for perfumery and	
		2001	cosmetic products. General specifications	
		GOST R 52327-	Glass containers for children's food.	
		2005	Specifications	
		GOST R 52596-	Glass containers. Methods of testing the	
		2006 2006		
			resistance to vertical load Glass containers for milk and milk	
		GOST R 52617-		
		2006	products. Specifications	
		GOST R 52897-	Glass jars food products of fishing	
		2007	industry. Specifications	
		GOST R 52898-	Glass bottles for food acetic acid and food	
		2007	vinegars. Specifications	
		GOST R 53209-	Glass containers. Methods of testing the	
		2008	resistance to impact load	
		GOST R 53921-	Glass containers for alcohol and non –	
		2010	alcohol food products. General	
			specifications	
		ST RK ISO 8317-	Child-resistant packaging Requirements	
		2008	and testing procedures for reclosable	
			packages	
5	Article 5, paragraph 6,	STB 1015-97	Household and consumer products made	
	sub-paragraph 6.3		of plastics. General specifications	
	(polymer)	STB 1517-2004	Polymeric consumers packaging. General	
			specifications	
		GOST 7730-89	Cellulose film. Specifications	
		GOST 10354-82	Polyethylene film. Specifications	
		GOST 11262-80	Plastics. Tensile strength test method	
		GOST 12302-83	Bags made of polymeric and composite	
		00211200200	materials. General specifications	
		GOST 14236-81	Polymer films. Tensile strength test	
		3051 11230 01	method	
		GOST 16398-81	Calendered vinyl plastic film.	
		0051 10570 01	Specifications	
		GOST 17811-78	Polyethylene bags for chemical products.	
		GOS1 1/611-76	Specifications	
		GOST 18424-73	1	
		0031 10424-73	Packages. Test of impact protective properties	
		COST 19405 72	1 1	
		GOST 18425-73	Complete, filled transport packages.	
		COST 10260 74	Vertical impact test by dropping	
		GOST 19360-74	Film liner-bags. General specifications	
		GOST 25014-81	Filled transport packages. Methods of	
		G0 GF #00 12 0 1	testing strength in piling	
		GOST 50962-96	Plastics vessels and articles for economic	
			purposes. General specifications	
	1	GOST 51289-99	Returnable polymeric boxes. General	

			specifications	
		GOST R 51675-	Polymeric reusable boxes for bottles with	
		2000	food liquids. Specifications	
		STB GOST R	Polymeric sacks. General specifications	
		51720-2001		
		GOST R 51760-	Polymeric consumers packaging. General	
		2001	specifications	
		GOST R 51827-	Packaging. Leak-proofness and hydraulic	
		2001	pressure testing methods	
		STB GOST R	Packaging. Testing methods of handle	
		51864-2005	fastening strength	
		GOST R 52620-	Transport polymeric containers. General	
		2006	specifications	
		GOST 24234-80	Polyethylene terephtalate film (polyester	
			film). Specifications	
		GOST 25250-80	PVC film for production of food and	
			medicine package. Specifications	
		GOST 51289-99	Returnable polymeric boxes. General	
			specifications	
		GOST 50962-96	Plastics vessels and articles for economic	
			purposes. General specifications	
		GOST R 51720-	Polymeric sacks. General specifications	
		2001		
		GOST R 52789-	Bottles from polyethylene terephthalate	
		2007	for food liquids. General specifications	
		GOST R 52903-	Packs made of polymeric films and	
		2007	composite materials. General	
			specifications	
		GOST 25951-83	Thermoshrinking polyethylene film.	
			Specifications	
		ST RK GOST R	Packaging. Leak-proofness and hydraulic	
		51827-2008	pressure testing methods	
		ST RK GOST R	Packaging. Testing methods of handle	
		51864-2008	fastening strength	
		ST RK ISO 8317-	Child-resistant packaging Requirements	
		2008	and testing procedures for reclosable	
			packages	
6	Article 5, paragraph 6,	GOST 2226-88	Paper bags. Specifications	
	sub-paragraph 6.4	(ISO 6590-1-83,		
	(paperboard and	ISO 7023-83)		
	paper)	GOST 5884-86	Boxes of corrugated board for	
			incandescent lamps. Specifications	
		GOST 8047-2001	Paper and board. Sampling to determine	
		GOOT COAC CE	average quality	
		GOST 8828-89	Paper-base and two-layer waterproof	
			packing paper. Specifications	

GOST 9142-90	Boxes of corrugated board. General
GOGT 0401 2001	specifications
GOST 9481-2001	Corrugated board boxes for chemical
	threads. Specifications
GOST 9569-2006	Paraffined paper. Specifications
GOST 9841-94	Paper and board. Determination of
	resistance to water penetration
GOST 12301-	Cartons of paperboard, paper and
2006	composite materials. General
	specifications
GOST 12303-80	Packs of paperboard, paper and composite
	materials. General specifications
GOST 13479-82	Board and combined cans. General
	specifications
GOST 13502-86	Paper packets for loose products.
	Specifications
GOST 13525.1-79	Fiber semi manufactures, paper and board.
	Tensile strength and elongation tests
GOST 13525.7-68	Paper and board. Methods for
	determination of wet strength
GOST 13525.13-	Paper. Methods for determination of
69	greaseproofness
GOST 13515-91	Boxes of packaging flat pasted board for
0001 13313 71	butter and margarine. Specifications
GOST 13516-86	Corrugated cardboard boxes for canned
GODT 13310 00	food, preserves and food liquids.
	Specifications
GOST 16535-95	Corrugated board boxes for ice-cream.
GODT 10333 73	Specifications
GOST 13841-95	Corrugated board boxes for chemical
GODI 13041 /3	products. Specifications
GOST 17065-94	Wound paperboard drums. Specifications
GOST 17003-74 GOST 17339-79	Folding packs for bulk products for
0031 1/333-19	domestic chemistry. Specifications
GOST 18211-72	v 1
	Transport tare. Compression test method
(ISO 12048-94)	Composted board hoves for most minera
GOST 18319-83	Corrugated board boxes for meat mincers.
GOGT 10425 72	Specifications
GOST 18425-73	Complete, filled transport packages.
GOGT 100 (0.5)	Vertical impact test by dropping
GOST 19360-74	Film liner-bags. General specifications
GOST 22702-96	Boxes of corrugated board for food-liquid
	bottles, supplied for export. Specifications
GOST 22852-77	Corrugated fiber boxes for products of
	instruments making industry.
	Specifications

		GOST 24370-80	Packets of paper and composite materials.
		G0GE 25014.01	General specifications
		GOST 25014-81	Filled transport packages. Methods of testing strength in piling
		GOST 25064-81	Complete filled transport packages.
			Horizontal impact tests
		GOST 27840-93	Containers for parcels and printed matters.
			General specifications
		GOST R 53361-	Bags made of paper and composite
		2009	materials. General specifications
		GOST R 53775-	Packaging. Stacking tests using a static
		2010	load
		(ISO2234: 2000)	load
		ST RK GOST R	Desire in a Testing mathed a of hondle
		51 KK GOS1 K 51864-2008	Packaging. Testing methods of handle fastening strength
			8 8
		ST RK ISO 8317-	Child-resistant packaging Requirements
		2008	and testing procedures for reclosable
		G00F F2 15 200 :	packages
7	Article 5, paragraph 6,	GOST 7247-2006	Paper and combined materials on the base
	sub-paragraph 6.5		of paper for automatic packaging of food,
	(composite)		manufactured production and nonfood
			products. General specifications
		GOST 7730-89	Cellulose film. Specifications
		GOST 12302-83	Bags made of polymeric and composite
			materials. General specifications
		GOST 13479-82	Board and combined cans. General
		G0GE 10505 1 50	specifications
		GOST 13525.1-79	Fiber semi manufactures, paper and board.
		G G G T 1 122 1 01	Tensile strength and elongation tests
		GOST 14236-81	Polymer films. Tensile strength test method
		GOST 19360-74	Film liner-bags. General specifications
		GOST 24370-80	Packets of paper and composite materials.
			General specifications
		GOST 25439-82	Packing materials. Method for
			determining waterproofness in hydrostatic
			pressure
		GOST R 52579-	Consumers package from combined
		2006	materials. General specifications
		GOST R 52903-	Packs made of polymeric films and
		2007	composite materials. General
			specifications
		ST RK GOST R	Packaging. Testing methods of handle
		51864-2008	fastening strength
		ST RK ISO 8317-	Child-resistant packaging Requirements
		2008	and testing procedures for reclosable
		2000	and testing procedures for recrosable

			packages	
8	Article 5, paragraph 6,	STB 750-2000	Container soft packing. General	
	sub-paragraph 6.6		specifications	
	(textile)	GOST 3813-72	Textile materials. Textile fabrics and	
		(ISO 5081-77,	piece-articles. Methods for determination	
		ISO 5082-82)	of bearing under tension	
		GOST 17811-78	Polyethylene bags for chemical products.	
			Specifications	
		GOST 18424-73	Packages. Test of impact protective	
			properties	
		GOST 20566-75	Textile fabrics and piece-goods.	
			Acceptance rules and sampling method	
		GOST 29104.4-91	Industrial fabrics. Method for	
			determination of breaking stress and	
			breaking extension	
		GOST 30090-93	Sacks and fabric for sacks. General	
			specifications	
		GOST R 29104.0-	Industrial fabrics. Industrial fabrics.	
		91	Acceptance rules and sampling method	
		GOST R 52564-	Polypropylene woven sacks. General	
		2006	specifications	
		ST RK GOST R	Packaging. Testing methods of handle	
		51864-2008	fastening strength	
		ST RK ISO 8317-	Child-resistant packaging Requirements	
		2008	and testing procedures for reclosable	
			packages	
9	Article 5, paragraph 6,	GOST 8777-80	Wooden tight and slack barrels.	
	sub-paragraph 6.7		Specifications	
	(wood)	GOST 9338-80	Plywood drums. Specifications	
		GOST 9621-72	Laminated glued wood. Methods for	
			determination of physical properties	
		GOST 11002-80	Wooden cases reinforced with wire.	
			General specifications	
		GOST 16588-91	Sawn products and wooden details.	
		(ISO 4470-81)	Methods for determining moisture content	
		GOST 18211-72	Transport tare. Compression test method	
		(ISO 12048-94)		
		GOST 18425-73	Complete, filled transport packages.	
			Vertical impact test by dropping	
		GOST 25014-81	Filled transport packages. Methods of	
			testing strength in piling	
		GOST 9557-87	Flat timber pallet with dimensions	
			800x1200 mm. Specifications	
		GOST 9078-84	Flat pallets. General specifications	
		GOST 9570-84	Box and pest pallets. General	
			specifications	

		GOST 18343-80	Pallets for brick and structural-clay tile.	
			Specifications	
		GOST 22322-77	Linings for item packaging in wooden	
			packing. General specifications	
		GOST 21133-87	Specialized box pellets for potatoes,	
			vegetables, fruits and melon cultures.	
			Specifications	
		GOST 26838-86	Wooden boxes and roof boardings.	
			Standards of mechanical strength	
		ST RK GOST R	Packaging. Testing methods of handle	
		51864-2008	fastening strength	
		ST RK ISO 8317-	Child-resistant packaging Requirements	
		2008	and testing procedures for reclosable	
			packages	
10	Article 5, paragraph 6,	STB 841-2003	Container soft packing. General	
	sub-paragraph 6.8		specifications	
	(ceramic)	ST RK ISO 8317-	Child-resistant packaging Requirements	
		2008	and testing procedures for reclosable	
			packages	
11	Article 5, paragraph 8	STB 1015-97	Household and consumer products made	
			of plastics. General specifications	
		SanPiN 13-3 RB	The maximum permissible quantities of	
		01*	chemical substances emitted from	
			materials contacting with food products	
		GN 2.3.3.972-00	The maximum permissible quantities of	
		*	chemical substances emitted from	
			materials contacting with food products	
		Instruction	Sanitary and chemical examination of	
		2.3.3.10-15-64-	goods manufactures from polymer and	
		2005*	other synthetic materials contacting with	
			food products	
		MI No. 880-71*	Instruction on sanitary and chemical	
			examination of goods manufactures from	
			polymer and other synthetic materials	
) (TINE 400 7 0 7 1	contacting with food products	
		MU No. 4395-87*	Methodological guidelines on hygienic	
		G G G T 40 5 5	assessment of varnished can containers	
		GOST 22648-77	Plastics. Methods for determination of	
		COUT 257.40	hygienic characteristics	
		GOST 25749- 2005	Metal winding lids. General specifications	
		GOST R ISO	Cork stoppers. Determination of global	
		10106-2009	migration	
		GOST 50962-96	Plastics vessels and articles for economic	
			purposes. General specifications	
		GOST 51214-98	Closure products. General rules on	

			security, marking and acceptance	
		GOST R 51958-	Polymeric means of closing. General	
		2002	specifications	
12	Article 5, paragraph 9,	STB 1372-2002	Closure products. General rules on	
	sub-paragraph 9.1	(GOST R 51214-	security, marking and acceptance	
	(metallic)	98)		
		STB GOST R	Aluminum cans of deep drawing with easy	
		51756-2002	open end. Specifications	
		GOST 5981-88	Tins for canned food. Specifications	
		GOST 18896-73	Steel thick-walled drums for chemical	
			products. Specifications	
		GOST 25749-	Metal winding lids. General specifications	
		2005	S and a second	
		GOST R 51214-	Closure products. General rules on	
		98	security, marking and acceptance	
		ST RK ISO 8317-	Child-resistant packaging Requirements	
		2008	and testing procedures for reclosable	
			packages	
13	Article 5, paragraph 9,	GOST 50962-96	Plastics vessels and articles for economic	
	sub-paragraph 9.2		purposes. General specifications	
	(polymer and	STB 1015-97	Household and consumer products made	
	composite)		of plastics. General specifications	
		STB 1372-2002	Closure products. General rules on	
		(GOST R 51214-	security, marking and acceptance	
		98)		
		GOST R 51214-	Closure products. General rules on	
		98	security, marking and acceptance	
		GOST R 51958-	Polymeric means of closing. General	
		2002	specifications	
		GOST R 52579-	Consumers package from combined	
		2006	materials. General specifications	
		GOST R 53767-	Polymeric and combined means of closing	
		2010	for perfumery cosmetic production.	
			General specifications	
		ST RK ISO 8317-	Child-resistant packaging Requirements	
		2008	and testing procedures for reclosable	
			packages	
14	Article 5, paragraph 9,	STB 1372-2002	Closure products. General rules on	
	sub-paragraph 9.3	(GOST R 51214-	security, marking and acceptance	
	(cork)	98)		
		GOST 5541-2002	Cork means of closing. General	
		GOOD P. TATAL	specifications	
		GOST R 51214-	Closure products. General rules on	
		98	security, marking and acceptance	
		GOST R ISO	Cylindrical cork stoppers for sparkling	
		4710-2002	wines and gasified wines. General	

			technical requirements
		GOST R ISO	Agglomerated cork discs. Specifications
		4711-2002	Tiggiomerated corn disest operations
		GOST R ISO	Cylindrical cork stoppers. Methods for
		9727-1-2009	determination of physical properties. Part
		7,2, 12007	1. Determination of dimensions
		GOST R ISO	Cylindrical cork stoppers. Methods for
		9727-3-2010	determination of physical properties. Part
		7,2, 6,2010	3. Determination of humidity content
		GOST R ISO	Cylindrical cork stoppers. Methods for
		9727-4-2010	determination of physical properties. Part
			4. Determination of dimensional recovery
			after compression
		GOST R ISO	Cylindrical cork stoppers. Methods for
		9727-7-2010	determination of physical properties. Part
			7. Determination of dust quantity
		GOST R ISO	Agglomerated cork discs. Test methods
		8507-2002	
		GOST R ISO	Cork stoppers. Determination of global
		10106-2009	migration
		GOST R ISO	Cork stoppers. Sensory analysis
		22308-2006	
		ST RK ISO 8317-	Child-resistant packaging Requirements
		2008	and testing procedures for reclosable
			packages
15	Article 5, paragraph 9,	STB 1372-2002	Closure products. General rules on
	sub-paragraph 9.4	(GOST R 51214-	security, marking and acceptance
	(paperboard)	98)	
		GOST R 51214-	Closure products. General rules on
		98	security, marking and acceptance
		ST RK ISO 8317-	Child-resistant packaging Requirements
		2008	and testing procedures for reclosable
			packages

^{*} Shall be applicable temporarily until the corresponding interstate standard is adopted

List of standards, voluntary application of which ensures compliance with the requirements of the Technical Regulation of the Customs Union "On Safety of Packaging" (TR TS 005/2011)

Approved by Decision of the Customs Union Commission No. 769 of August 16, 2011

No.	Elements of the Technical Regulation of the Customs Union	Identification of Standard.	Name of Standard	Note
1	2	3	4	5
1	Article 2	GOST 17527- 2003	Package. Terms and definitions	
2	Article 5,	STB 117-93	Souvenir bottles. Specifications	
	paragraph 4	STB 750-2000	Container soft packing. General specifications	
		STB 841-2003	Container soft packing. General specifications	
		STB 1015-97	Household and consumer products made of plastics. General specifications	
		STB 1517-2004	Polymeric consumers packaging. General specifications	
		STB GOST R 51720-2001	Polymeric sacks. General specifications	
		STB GOST R 51756-2002	Aluminum cans of deep drawing with easy open end. Specifications	
		GOST 745-2003	Aluminum foil for packing. Specifications	
		GOST 1341-97	Vegetable parchment. Specifications	
		GOST 1760-86	Greaseproof paper. Specifications	
		GOST 2226-88	Paper bags. Specifications	
		GOST 5037-97	Metal cans for milk and milk products. Specifications	
		GOST 5717.1-	Glass jars for canned food.	
		2003	General specifications	
		GOST 5981-88	Tins for canned food. Specifications	
		GOST 7247- 2006	Paper and combined materials on the base of paper for automatic packaging of food, manufactured	

production and nonfood products. General specifications GOST 730-89 Cellulose film. Specifications GOST 9142-90 Boxes of corrugated board. General specifications GOST 9338-80 Plywood drums. Specifications GOST 10117.1- Glass bottles for food liquids. Goort 10354-82 Polyethylene film. Specifications GOST 12120-82 Metal and composite cans. Specifications GOST 12301- Cartons of paperboard, paper and composite materials. General specifications GOST 12302-83 Bags made of polymeric and composite materials. General specifications GOST 12303-80 Packs of paperboard, paper and composite materials. General specifications GOST 13311- Boxes of corrugated board for food-stuffs, matches, tobacco and detergents. Specifications GOST 13479-82 Board and combined cans. General specifications GOST 1356-84 Wooden boxes for goods of fishing industry. Specifications GOST 1765-94 Wound paperboard drums. Specifications GOST 12300-74 Film liner-bags. General specifications GOST 25250-88 PVC film for production of food and medicine package. Specifications GOST 25951-83 Thermoshrinking polyethylene film. Specifications GOST 30090-93 Sacks and fabric for sacks. General specifications GOST 30090-93 Sacks and fabric for sacks. General specifications	1		
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detergents. Specifications GOST 13512-91 Boxes made of corrugated board for confectionery. Specifications GOST 13479-82 Board and combined cans. General specifications GOST 13356-84 Wooden boxes for goods of fishing industry. Specifications GOST 16535-95 Corrugated board boxes for ice-cream. Specifications GOST 17065-94 Wound paperboard drums. Specifications GOST 19360-74 Film liner-bags. General specifications GOST 24370-80 Packets of paper and composite materials. General specifications GOST 25250-88 PVC film for production of food and medicine package. Specifications GOST 25951-83 Thermoshrinking polyethylene film. Specifications GOST 30090-93 Sacks and fabric for sacks.			
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GOST 25951-83 Thermoshrinking polyethylene film. Specifications GOST 30090-93 Sacks and fabric for sacks.			
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GOST 30090-93 Sacks and fabric for sacks.	GOST 25951-83		
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General specifications	GOST 30090-93		
		General specifications	

	1	GOGT D 700 52		
		GOST R 50962-	Plastics vessels and articles for	
		96	economic purposes. General	
			specifications	
		GOST R 51756-	Aluminum cans of deep drawing	
		2001	with easy open end. Specifications	
		GOST R 51289-	Returnable polymeric boxes.	
		99	General specifications	
		GOST R 52022-	Aluminum cans of deep drawing	
		2003	with easy open end. Specifications	
		GOST R 52145-	Combined materials on basis of	
		2003	aluminum foil. Specifications	
		GOST R 52267-	Metal barrels for food liquids.	
		2004	Specifications	
			Glass containers for children's	
		GOST R 52327-		
		2005	food. Specifications	
		GOST R 52564-	Polypropylene woven sacks.	
		2006	General specifications	
		GOST R 52579-	Consumers package from	
		2006	combined materials. General	
			specifications	
		GOST R 52789-	Bottles from polyethylene	
		2007	terephthalate for food liquids.	
			General specifications	
		GOST R 52897-	Glass jars food products of fishing	
		2007	industry. Specifications	
		GOST R 52898-	Glass bottles for food acetic acid	
		2007	and food vinegars. Specifications	
		GOST R 52903-	Packs made of polymeric films	
		2007	and composite materials. General	
			specifications	
		GOST R 53361-	Bags made of paper and	
		2009	composite materials. General	
			specifications	
		GOST R 53921-	Glass containers for alcohol and	Development of
		2010	non – alcohol food products.	an interstate
		2010	General specifications	standard in 2011-
			General specifications	2012
3	Article 5,	STB GOST R	Glass containers for newformers	2012
)	· ·		Glass containers for perfumery	
	paragraph 5	51781-2002	and cosmetic products. General	
		CTD COCT D	specifications	
		STB GOST R	Polymeric sacks. General	
		51720-2001	specifications	
		STB 1015-97	Household and consumer products	
			made of plastics. General	
			specifications	
		STB 1517-2004	Polymeric consumers packaging.	

			Conoral anacifications	
		COST 7247	General specifications	
		GOST 7247-	Paper and combined materials on	
		2006	the base of paper for automatic	
			packaging of food, manufactured	
			production and nonfood products.	
			General specifications	
		GOST 8273-75	Packing paper. Specifications	
		GOST 10354-82	Polyethylene film. Specifications	
		GOST 11600-75	Wrapping paper for textile	
			products and articles.	
			Specifications	
		GOST 12302-83	Bags made of polymeric and	
		0001 12302 03	composite materials. General	
			specifications	
		GOST 13511-	Boxes of corrugated board for	
		2006	food-stuffs, matches, tobacco and	
		2000	detergents. Specifications	
		COCT 25051 92	C I	
		GOST 25951-83	Thermoshrinking polyethylene	
		GOGT 500 (2 0 (film. Specifications	
		GOST 50962-96	Plastics vessels and articles for	
			economic purposes. General	
			specifications	
		GOST 17527-	Package. Terms and definitions	
		2003		
4	Article 5,	STB GOST R	Aluminum cans of deep drawing	
	paragraph 6, sub-	51756-2002	with easy open end. Specifications	
	paragraph 6.1	GOST 745-2003	Aluminum foil for packing.	
	(metallic)		Specifications	
		GOST 5037-97	Metal cans for milk and milk	
			products. Specifications	
		GOST 5799-78	Flasks for paints and varnishes.	
			Specifications	
		GOST 5981-88	Tins for canned food.	
			Specifications	
		GOST 6128-81	Metallic tins for chemical	
		0001 0120 01	products. Specifications	
		GOST 12120-82	Metal and composite cans.	
		0001 12120 02	Specifications	
		GOST 13950-91	Welded and folded steel barrels	
		0031 13730-71		
			(drums) with crimps on casing. Specifications	
		COCT 10007 72	Steel thick-walled drums for	
		GOST 18896-73		
		GOGT 26220 04	chemical products. Specifications	
		GOST 26220-84	Aerosol aluminum monoblock	
			balloons. Specifications	
		GOST 26384-84	Cylindrical round tins for canned	

			food. Sizes of constructive	
			elements	
		GOST 30765-		
			Metal transport packaging.	
		2001	General specifications	
		GOST 30766-	Tins for chemical products.	
		2001	General specifications	
		GOST R 51756-	Aluminum cans of deep drawing	
		2001	with easy open end. Specifications	
		GOST R 52267-	Metal barrels for food liquids.	
		2004	Specifications	
5	Article 5,	GOST 5717.1-	Glass jars for canned food.	
	paragraph 6, sub-	2003	General specifications	
	paragraph 6.2	GOST 5717.2-	Glass jars canned food. Basic	
	(glass)	2003	parameters and dimensions	
	<i>(C)</i>	GOST 10117.1-	Glass bottles for food liquids.	
		2001	General specifications	
		GOST 10117.2-	Glass bottles for food liquids.	
		2001	Types, parameters and main	
		2001	dimensions	
		GOST R	Glass bottles. Neck finishes.	
		53846.1-2010	Types and dimensions. Part 1.	
		GOGT 15044 02	Finish tape KPM-30	
		GOST 15844-92	Glass bottles for milk and milk	
			products. Specifications	
		STB GOST R	Glass containers for perfumery	
		51781-2002	and cosmetic products. General	
			specifications	
		GOST R 51640-	Glass containers for goods of	
		2000	household chemistry.	
			Specifications	
		GOST R 51781-	Glass containers for perfumery	
		2001	and cosmetic products. General	
			specifications	
		STB 117-93	Souvenir bottles. Specifications	
		GOST 30288-95	Glass containers. Safety, marking,	
			raw materials saving. General	
		GOST R 52327-	Glass containers for children's	Development of
		2005	food. Specifications	an interstate
		2000	1000. Specifications	standard in 2011-
				2012
		GOST R 52617-	Glass containers for milk and milk	2012
		2006		
			products. Specifications	Davidenment -f
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		2007	industry. Specifications	an interstate
				standard in 2011-
				2012

		GOST R 52898-	Glass bottles for food acetic acid	
		2007	and food vinegars. Specifications	
		GOST R 53921-	Glass containers for alcohol and	Development of
		2010	non – alcohol food products.	an interstate
			General specifications	standard in 2011- 2012
6	Article 5,	STB 1015-97	Household and consumer products	
	paragraph 6, sub-		made of plastics. General	
	paragraph 6.3		specifications	
	(polymer)	STB 1517-2004	Polymeric consumers packaging.	
			General specifications	
		STB GOST R	Polymeric sacks. General	
		51720-2001	specifications	
		GOST 7730-89	Cellulose film. Specifications	
		GOST 10354-82	Polyethylene film. Specifications	
		GOST 12302-83	Bags made of polymeric and	
			composite materials. General	
			specifications	
		GOST 51289-99	Returnable polymeric boxes.	
			General specifications	
		GOST 16398-81	Calendered vinyl plastic film.	
			Specifications	
		GOST 17811-78	Polyethylene bags for chemical	
			products. Specifications	
		GOST 19360-74	Film liner-bags. General	
			specifications	
		GOST 24234-80	Polyethylene terephtalate film	
			(polyester film). Specifications	
		GOST 25250-80	PVC film for production of food	
			and medicine package.	
			Specifications	
		GOST 50962-96	Plastics vessels and articles for	
			economic purposes. General	
			specifications	
		GOST 25951-83	Thermoshrinking polyethylene	
			film. Specifications	
		GOST R 51760-	Polymeric consumer packaging.	
		2001	General specifications	
		GOST R 52620-	Transport polymeric containers.	
		2006	General specifications	
		GOST R 52789-	Bottles from polyethylene	
		2007	terephthalate for food liquids.	
			General specifications	
		GOST R 52903-	Packs made of polymeric films	
		2007	and composite materials. General	
			specifications	

		ST RK GOST R	Polymeric consumer packaging.
		51760-2003	General specifications
		ST RK ISO	Packaging Plastics drums Part 1:
		20848.1-2009	Removable head (open head)
		20040.1-2009	, = /
			drums with a nominal capacity of 1136 l to 220 l
		CT DI ICO	
		ST RK ISO	Packaging Plastics drums Part 2:
		20848.2-2009	Non-removable head (tight head)
			drums with a nominal capacity of
	4	GOGT 1241 07	2082 1 and 220 1
7	Article 5,	GOST 1341-97	Vegetable parchment.
	paragraph 6, sub-	G0.0T 1= 10.01	Specifications
	paragraph 6.4	GOST 1760-86	Greaseproof paper. Specifications
	(paperboard and	GOST 2226-88	Paper bags. Specifications
	paper)	(ISO 6590-1-83,	
		ISO 7023-83)	
		GOST 2228-81	Paper for bags. Specifications
		GOST 5884-86	Boxes of corrugated board for
			incandescent lamps.
			Specifications
		GOST 7247-	Paper and combined materials on
		2006	the base of paper for automatic
			packaging of food, manufactured
			production and nonfood products.
			General specifications
		GOST 8273-75	Packing paper. Specifications
		GOST 8828-89	Paper-base and two-layer
			waterproof packing paper.
			Specifications
		GOST 9142-90	Boxes of corrugated board.
			General specifications
		GOST 9481-	Corrugated board boxes for
		2001	chemical threads. Specifications
		GOST 9569-	Paraffined paper. Specifications
		2006	
		GOST 11600-75	Wrapping paper for textile
			products and articles.
			Specifications
		GOST 12301-	Cartons of paperboard, paper and
		2006	composite materials. General
			specifications
		GOST 12303-80	Packs of paperboard, paper and
			composite materials. General
			specifications
		GOST 13502-86	Paper packets for loose products.
		30211200200	Specifications
<u> </u>	1	I	F

GOST 13479-82	Board and combined cans.
	General specifications
GOST 13511-	Boxes of corrugated board for
2006	food-stuffs, matches, tobacco and
	detergents. Specifications
GOST 13512-91	Boxes made of corrugated board
	for confectionery. Specifications
GOST 13513-86	Boxes made of corrugated board
	for dairy and milk industry
	production. Specifications
GOST 13514-93	Boxes of corrugated board for
	products of light industry.
	Specifications
GOST 13515-91	Boxes of packaging flat pasted
	board for butter and margarine.
	Specifications
GOST 13516-86	Corrugated cardboard boxes for
00211001000	canned food, preserves and food
	liquids. Specifications
GOST 13841-95	Corrugated board boxes for
0051 10011 70	chemical products. Specifications
GOST 16534-89	Cardboard boxes for footwear.
3051 10231 07	Specifications
GOST 16535-95	Corrugated board boxes for ice-
GOST 10333 73	cream. Specifications
GOST 17065-94	Wound paperboard drums.
GOST 17003 74	Specifications
GOST 17339-79	Folding packs for bulk products
GOST 17337-17	for domestic chemistry.
	Specifications
GOST 18319-83	Corrugated board boxes for meat
0031 10317-03	mincers. Specifications
GOST 21575-91	Corrugated board boxes for
0031 21373-91	fluorescent lamps. Specifications
GOST 22637-77	Corrugated fiberboard boxes for
GOS1 22037-77	electronic components.
	Specifications
GOST 22702-96	Boxes of corrugated board for
GOST 22/02-90	
	food-liquid bottles, supplied for export. Specifications
GOST 22852-77	
GOS1 22832-11	Corrugated fiber boxes for
	products of instruments making
COST 24270 90	industry. Specifications
GOST 24370-80	Packets of paper and composite
COST 27040 02	materials. General specifications
GOST 27840-93	Containers for parcels and printed

			matters. General specifications	
		GOST R 53361-	Bags made of paper and	
		2009	composite materials. General	
			specifications	
		ST RK 242-92 s	Half-finished boxes and folding	
		ST RRI 2 12 32 5	packs. Boxes and folding packs.	
			Technical specifications	
		ST RK 995-97	Paraffined labels in bobbins for	
		51 KK 773 71	machine wrap of confectionery,	
			bakery products, and chewing	
			gum.o	
8	Article 5,	GOST 12120-82	Metal and composite cans.	
O	paragraph 6, sub-	0051 12120-02	Specifications	
	paragraph 6.5	GOST 12301-	Cartons of paperboard, paper and	
	(from composite	2006	composite materials. General	
	materials)	2000	specifications	
	materials)	GOST 12302-83	Bags made of polymeric and	
		0031 12302-83		
			composite materials. General specifications	
		GOST 17339-79	1	
		GOS1 17559-79	Folding packs for bulk products for domestic chemistry.	
			Specifications	
		GOST 24370-80	1	
		0031 24370-60	Packets of paper and composite	
		GOST R 52579-	materials. General specifications	
		2006	Consumers package from combined materials. General	
		2006		
		COST D 52002	specifications Dealer mode of polymonic films	
		GOST R 52903- 2007	Packs made of polymeric films	
		2007	and composite materials. General	
		COST D 52261	specifications	
		GOST R 53361-	Bags made of paper and	
		2009	composite materials. General	
		OT DIV COOTE D	specifications	
		ST RK GOST R	Consumers package from	
		52579-2008	combined materials. General	
	A	CTD 750 2000	specifications Countries Countries	
9	Article 5,	STB 750-2000	Container soft packing. General	
	paragraph 6, sub-	COURT 20000 02	specifications	
	paragraph 6.6	GOST 30090-93	Sacks and fabric for sacks.	
	(from textile	COURT P. 50564	General specifications	
	materials)	GOST R 52564-	Polypropylene woven sacks.	
10	A .: 1 . 7	2006	General specifications	
10	Article 5,	GOST 5959-80	Uncollapsable wooden sheet	
	paragraph 6, sub-		material boxes for weights to 200	
	paragraph 6.7	G00E 0555 00	kg mass. General specifications	
	(wood)	GOST 8777-80	Wooden tight and slack barrels.	

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		GOST 22852-77	Corrugated fiber boxes for	
			products of instruments making	
			industry. Specifications	
		GOST 24634-81	Wooden boxes for export	
			products. General specifications	
		GOST 26838-86	Wooden boxes and roof	
			boardings. Standards of	
			mechanical strength	
11	Article 5,	STB 841-2003	Container soft packing. General	
	paragraph 6, sub-		specifications	
	paragraph 6.8			
	(ceramic)			
12	Article 5,	GOST 25749-	Metal winding lids. General	
	paragraph 8	2005	specifications	
		GOST 5541-	Cork means of closing. General	
		2002	specifications	
		GOST R ISO	Cylindrical cork stoppers for	
		4710-2002	sparkling wines and gasified	
			wines. General technical	
			requirements	
		STB 1015-97	Household and consumer products	
			made of plastics. General	
			specifications	
		STB 1372-2002	Closure products. General rules on	
		(GOST R	security, marking and acceptance	
		51214-98)		
		GOST 50962-96	Plastics vessels and articles for	
			economic purposes. General	
			specifications	
		GOST 51214-98	Closure products. General rules on	
			security, marking and acceptance	
		GOST R 51958-	Polymeric means of closing.	
		2002	General specifications	
		ST RK GOST R	Closure products. General rules on	
		51214-2003	security, marking and acceptance	
13	Article 5,	STB 1372-2002	Closure products. General rules on	
	paragraph 9, sub-	(GOST R	security, marking and acceptance	
	paragraph 9.1	51214-98)		
	(metallic)	GOST 5037-97	Metal cans for milk and milk	
			products. Specifications	
		GOST 5799-78	Flasks for paints and varnishes.	
			Specifications	
		GOST 26220-84	Aerosol aluminum monoblock	
			balloons. Specifications	
		GOST 13479-82	Board and combined cans.	
			General specifications	

		GOST 18896-73	Steel thick-walled drums for
		0051 10070 75	chemical products. Specifications
		GOST 25749-	Metal winding lids. General
		2005	specifications
		GOST 26891-86	Aerosol valves, spraying tops and
		0051 20071-00	caps. Specifications
		GOST R 51214-	Closure products. General rules on
		98	security, marking and acceptance
		STB GOST R	Aluminum cans of deep drawing
		51756-2002	with easy open end. Specifications
		GOST 5981-88	Tins for canned food.
		0031 3901-00	
		ST RK GOST R	Specifications Closure products Concrete rules on
			Closure products. General rules on
14	A	51214-2003 STB 1015-97	security, marking and acceptance
14	Article 5,	S1D 1013-97	Household and consumer products
	paragraph 9, sub-		made of plastics. General specifications
	paragraph 9.2	STB 1372-2002	I
	(polymer and		Closure products. General rules on
	composite)	(GOST R	security, marking and acceptance
		51214-98)	Plastics vessels and articles for
		GOST 50962-96	
			economic purposes. General
		COST 12470 92	specifications Board and combined cans.
		GOST 13479-82	
		GOST 26891-86	General specifications
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