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Report Highlights:

FAS New Delhi expects India's ethanol production for 2024 to reach 6.35 billion liters (BL), less than a 1 percent change down from last year due to projected decline in sugarcane production and depleting rice grain storage. Total ethanol consumption is expected to rise to 7.2 BL out of which ethanol for fuel consumption is estimated at 6.2 BL. This estimate accounts for India's restrictions on sugar feedstocks and broken rice for fuel ethanol to avoid inflationary food prices, amidst a low sugar production year. India is expected to have a feedstock shortage and the ethanol blending rate for 2024 is expected to drop to 11.5 percent. In April 2023, India initially reached its current ethanol blending target of E-12 but will be hard pressed to reach E-20 by 2025. India also continues to aim for a 5 percent biodiesel blend for on-road use by 2030. Post projects Indian biodiesel production at 226 million liters due to government initiatives, under a 1 percent blend rate.

THIS REPORT CONTAINS ASSESSMENTS OF COMMODITY AND TRADE ISSUES MADE BY USDA STAFF AND NOT NECESSARILY STATEMENTS OF OFFICIAL U.S. GOVERNMENT POLICY

I. Executive Summary

In 2024, India is estimated to maintain its previous year's record of an average blending rate of approximately 11.5 percent. India initially achieved their Ethanol Blending Program (EBP) target of E-12 in April 2023. Due to a shortage of sugar production, India was not able to reach the expected 12 percent despite an increased use of sugarcane syrup, B-heavy molasses, damaged food grains, and surplus rice available from the Food Corporation of India (FCI). Ethanol supplies for the EBP program are forecast to increase slightly in Ethanol Supply Year (ESY) (December-November) 2023/2024 to but will still be far below the E-20 national target by 2025, particularly with the ongoing shortage in feedstocks due to adverse weather conditions. In 2024, imported ethanol will continue to fill the demand within the industrial, alcoholic beverage, and medicinal grade industries.

For the past few years, India has developed into a significant sugarcane producer, resulting in surplus stock. India also operationalized a stable pricing system under the EBP program and ensured an appropriate flow of various feedstocks. However, sugar production for the current year is estimated to decrease by 8 percent due to late rainfall and pest infestations in major sugarcane-producing regions. To mitigate inflationary pressure on domestic consumption, the government has limited the use of sugarcane and its derivatives for ethanol production to 2.37 MMT. Though C-heavy molasses is not restricted, the sugar recovery rate is smaller compared to the other two derivatives, sugar cane juice and B-heavy molasses. According to FAS sources, sugar stocks for India has already reached 8 MMT for the current sugar Marketing Year (MY) (October - September) 2023/2024. The continued ban on sugar export and a comparatively lower sugar price can increase the use of sugarcane products for ethanol in the future.

Similarly, rice production is also expected to be 2 percent lower than the previous year due to water stress. As such, the use of broken rice for ethanol production has been banned as the food grain stock is also depleting. The availability of these feedstocks is expected to decrease by approximately 20 percent for the outyear, compared to the previous year. Incidentally, the government is taking initiatives to increase the maize/corn production in India for fuel ethanol by offering a Minimum Support Price (MSP) for procurement. The approach is expected to increase maize/corn procurement for fuel ethanol and increase production in 2024/2025. India's priority on ethanol and achieving E-20 by 2025 has limited sugar exports in the last two years as sugarcane production has provided smaller domestic supplies. The government policies have attempted to augment domestic production, by continuing the prohibition of imported ethanol for fuel blending along with the aforementioned actions.

The Indian government has made commendable improvements by offering financial assistance and grants for setting up multi-feedstock and grain-based distillery units. Despite this significant increase in distillation capacity, Post ascertains that India will struggle to reach a 20 percent

national blend rate by ESY 2025 due to the government's continued ban on ethanol imports for use in gasoline blending and the lack of sufficient feedstocks.

India maintains its biodiesel blending goal target of 5 percent for on-road use by 2030. The national average blend rate is forecasted at 0.20 percent for 2024, slightly higher than in 2023. Post forecasts that India will produce approximately 226 million liters (ML) of biodiesel in the forecast year, up from 200 ML in 2023. Due to government incentives and interventions, Post estimates consumption slightly upward to 220 ML in 2024. Non-edible industrial oils, Used Cooking Oil (UCO), animal fats, and tallows are essential feedstocks for biodiesel production. However, their availability can be inconsistent, leading to intermittent production cycles. The Food Safety and Standards Authority of India (FSSAI) launched Repurpose Used Cooking Oil (RUCO) initiative in 2018 to prevent cooking oil reuse and convert it into biofuel.

Additionally, the Indian government is promoting domestic manufacturing of Flex-Fuel Vehicles (FFVs) and Electric Vehicles (EVs) through the "Make in India" initiative, aiming to enhance the automotive industry and address environmental concerns. Government policies and incentives contributed to a 6 percent surge in EV registration in India during the Indian Fiscal Year (IFY) 2023/2024, compared to the previous year. Simultaneously, the Indian government has allocated $7.22 million for the National Green Hydrogen Mission in the Union Budget 2024/2025, a 100 percent increase from the previous year's budget of $30 million. Furthermore, the National Biofuel Coordination Committee (NBCC) has set targets for blended Sustainable Aviation Fuel (SAF) in India, with a target of 1 percent by 2025 and 5 percent by 2030 for domestic flights. SAF output is expected to be 1.87 BL in 2024, accounting for 3 percent of all renewable fuels.

The EBP helped reduce gasoline use during ESY 2022/2023, with Oil Marketing Companies (OMCs) saving about 5.09 billion liters. This program lowered India's reliance on foreign exchange and reduced carbon emissions by 10.8 million metric tons. These accomplishments highlight that India's biofuel programs are encouraging sustainable energy practices and moving the country toward a greener, more resilient energy landscape. Finally, of note, in September 2023, India and the U.S. launched the Global Biofuels Alliance, making a significant step towards accelerating the global adoption of cleaner, greener fuels globally to support decarbonization goals.

II. Policy and Programs

India's 2018 National Policy on Biofuels was a significant step towards promoting the production and use of biofuels in the country.[1] The policy aimed to reduce India's dependency on fossil fuels, promote sustainable development, and address environmental concerns. Under this policy, the Ethanol Blending Program (EBP) in India has been instrumental in boosting ethanol production from various feedstocks like sugarcane, broken rice, damaged grains, and maize. As

[1] Ministry of Petroleum and Natural Gas

per the policy, procurement prices have increased over time, reflecting the government's commitment to incentivize ethanol production (**Table 1**).

Table 1: India: Ethanol Price by Feedstock for ESY 2021/22 and ESY 2022/23 (INR/Liter)

Feedstock	ESY 2021/22	ESY 2022/23	ESY 2023/24
Sugarcane Juice/Sugar Syrup/Sugar	63.45	65.61	65.61
B-Heavy Molasses	59.08	60.73	60.73
C-Heavy Molasses	46.66	49.41	56.28
Damaged Food Grains/Maize	51.55	55.54	71.86
Surplus Rice (from Food Corporation of India)	56.87	58.50	58.50

Source: Ministry of Petroleum and Natural Gas
Note: B-heavy molasses, sugarcane juice and damaged food grains were allowed only from ESY 2018-2019 onward. Surplus rice by FCI and maize as feedstocks were allowed beginning ESY 2020-2021.

Renewable Energy and Greenhouse Gas (GHG) Emissions

India achieved the target of E-10 (10 percent ethanol blending with gasoline) in 2022 and has since advanced to a E-12(12 percent) blending rate. The national objective is to achieve a blending rate of E-20 (20 percent) by 2025, indicating a substantial commitment to ethanol as a fuel additive. India has reached a 12 percent ethanol-to-gasoline blending rate from November to March 2024 and 12.8 percent in March 2024 (See: Petroleum Planning & Analysis Cell). In an applauding turn of events, the Ministry of Petroleum and Natural Gas (MoPNG) launched Ethanol-100 (E-100) at 183 outlets of IOCL in India.[2]

During the Ethanol Supply Year (ESY) 2022/2023, ethanol blending contributed to savings, with OMCs conserving approximately 5.09 billion liters (BL) of gasoline.[3] This initiative reduced India's dependence on imported fuel. Furthermore, there is a net reduction of 10.8 million metric tonnes (MMT) in carbon dioxide emissions. These achievements underscore the effectiveness of India's biofuel initiatives in promoting sustainable energy practices and advancing towards a greener, more resilient energy landscape (See: India: Sugar Annual).

For the ESY 2022/2023, the OMCs procured approximately 3.6 BL of ethanol from sugar, indicating a significant contribution to the ethanol blending program from the sugar sector. However, in the current year, the Indian government permitted the diversion of only 1.7 MMT of sugar for ethanol production, in response to market dynamics and ensuring adequate sugar supply for domestic consumption.

[2] Press Information Bureau. Release ID: 2015031
[3] Ethanol Supply Year, November to October.

While moving toward it's E20 target, India is also investing in renewable energy. It has increased its installed capacity by nearly 53% in 2024 to 191 gigawatts (GW). **Table 2 and 3**. Solar power is the highest at 67 GW, followed by wind with nearly 43 GW, biomass with nearly 11GW and small hydropower with 5GW.

Table 2. India: Installed Generation Capacity (GW) as on April 30, 2024

Category	Wind Power	Solar Power	BM Power/ Bagasse Cogeneration	Waste to Energy	Small Hydro Power	Total
Installed Generation Capacity	46.16	82.63	10.94	0.6	5	145
% Share of Total	24.08	43.11	5.71	0.31	2.61	32.41

Data source: MNRE, Government of India.

Table 3. India: Installed Capacity of Renewables (In Gigawatts) by State[4]

State/Union Territory	Small Hydro Power	Wind Power	Bio-Power					Solar Power	Large Hydro Power	Total Capacity
			Biomass Power/ Bagasse Cogeneration	Biomass Cogen. Non Bagasse	Waste to Energy	Waste to Energy (Off-grid)	Total Bio-Power			
Andhra Pradesh	163.31	4096.65	378.1	113.57	53.16	29.21	574.39	4590.06	1610	11034.41
Gujarat	91.64	11783.62	65.3	12	7.5	25.93	112.48	13797.24	1990.00	27774.98
Karnataka	1280.73	6224.99	1867.1	20.2	1	19.42	1907.72	8718.02	3689.20	21820.66
Maharashtra	384.28	5212.18	2568	16.4	12.59	46.2	2643.19	6308.41	3047.00	17595.06
Rajasthan	23.85	5195.82	119.25	2	0	4.39	125.64	21469.62	411.00	27225.93
Tamil Nadu	123.05	10608.34	969.1	43.55	6.4	24.65	1043.7	8332.46	2178.20	22287.50
Others	2938.39	3040.19	3466.71	714.07	169.09	191.76	4539.53	19422.05	34002.77	63941.18
Total (in MW)	**5005.25**	**46161.79**	**9433.56**	**921.79**	**249.74**	**341.56**	**10946**	**82637.86**	**46928.17**	**191679.72**
Total (in GW)	**5.00**	**46.16**	**9.43**	**0.92**	**0.24**	**0.34**	**10.94**	**82.63**	**46.92**	**191.67**

Note: All figures as on April 30, 2024.
Data source: Ministry of Power, New, and Renewable Energy (MNRE), Government of India

[4] State-wise installed capacity of Renewable Power as on 30.04.2024

The Prime Minister has an initiative, the Farmer Energy Security and Upliftment Campaign Scheme (PM Kusum), which reflects the government's commitment to promoting renewable energy adoption in the agricultural sector.[5] This scheme provides clarity and standardization in the selection of vendors and cost estimation for the implementation of solar pump projects. By expanding access to solar pumps and incentivizing their deployment, the scheme aims to improve energy access, increase agricultural productivity, and contribute to rural development and sustainability.

To increase the pace of renewable energy adoption, the Indian government has taken several initiatives aimed at ecosystem protection, conservation, and combating climate change.
In 2022, India updated its Nationally Determined Contribution (NDC) with enhanced targets for electric power generation through non-fossil fuel sources to 50 percent by 2030. Additionally, India aims to reduce the emission intensity of GDP by 45 percent compared to 2005 levels and create a carbon sink of 2.5 to 3 billion metric tons by 2030. Despite being the world's most populous country, India has relatively low per capita emissions, putting it on track to meet benchmarks for per capita GHG emissions well below 2°C.[6]

Biofuels Policy Framework and Mandates

In the 2018 National Biofuels Policy, the Indian government's targets are laid out for ethanol blend rates in gasoline. The aim is to significantly increase the use of ethanol as a renewable fuel source. India reached a E-10 in 2022/2023, aims to reach 15 percent in 2023/2024, and is targeting 20 percent E-20 by 2024/2025. Currently, India has reached a 12 percent blending rate. To achieve these targets, the government is focusing on the following strategies:

1. **Increasing Domestic Production:** The emphasis is on boosting domestic production of ethanol from diverse feedstocks. This includes first-generation (1G), second-generation (2G), and third-generation (3G) biofuels, which utilize different raw materials and conversion processes to produce ethanol. The Cabinet Committee of Economic Affairs (CCEA) approved the Indian government's initiative Pradhan Mantri JI-VAN Yojana which aims at accelerating the development of 2G ethanol capacity in India, and provide viability gap funding to support the establishment of 2G ethanol projects. Excluding union territories, OMCs are responsible for nationwide blending ethanol into gasoline.

2. **Diverse Application of Feedstocks:** Under the 2018 National Biofuel Policy, EBP encourages using different feedstocks like sugar, broken rice, damaged food grains, and corn/maize for ethanol production. To meet E-20 by ESY 2024/2025, the Indian government was actively persuading the sugar-mills and distilleries to divert the excess sugar to ethanol for the past six years of ample sugarcane production. However, due to a current low sugar production year, the Indian government has put a cap of 1.7 MMT of sugar diversion from sugarcane juice and B-heavy molasses for ethanol and the continued sugar export ban to correct the domestic sugar market.

[5] PM KUSUM
[6] Climate Change Performance Index

On April 24, 2024, due to an excess production of B-heavy molasses before the ban, the Indian government allowed an additional diversion of 0.67 MMT of B-heavy molasses for ethanol production. Furthermore, FCI stopped supplying broken rice for ethanol in response to adjusting market prices over predictability of lower rice production for the current MY. Hence, OMCs increased procurement prices of damaged food grains and maize to attract diversion for ethanol production.

3. Regulated supply chain: By establishing a regulated marketplace, the EBP aims to ensure that ethanol is utilized for blending with petrol as per the government's mandates, rather than being diverted for other purposes. One of the key objectives of this initiative is to prevent the diversion of ethanol produced by mills for localized purchasing. Through long-term agreements with OMCs, these entities can secure fixed rates for their ethanol, providing them with financial stability and predictability. Additionally, the program aims to address logistical challenges by providing secure transportation options for ethanol and ensuring timely payments to ethanol suppliers. This helps to streamline the supply chain and facilitate the smooth flow of ethanol from producers to OMCs.

4. Expansion into Various Sectors: The utilization of ethanol blends extends beyond just automotive use. The government intends to promote its use in machinery, stationary power applications, and portable power applications, thereby diversifying the market for ethanol and creating new opportunities for its production and consumption.

Additionally, under the "Make in India" campaign, the amended policy emphasizes the promotion of domestic biofuel production through Special Economic Zones (SEZs) and Export Oriented Units (EOUs). This initiative aims to boost domestic manufacturing capacity and reduce dependence on imported fuels. The policy amendment encourages the domestic production and sale of flexible-fuel vehicles (FFVs) and Electric Vehicles (EVs).

Flex Fuel Vehicles (FFVs)and Electric Vehicles (EVS)

The Indian government's active promotion of domestic manufacturing of FFVs and EVs through the "Make in India" initiative is a strategic step towards enhancing the country's automotive industry while also addressing environmental concerns. The introduction of FFVs and E-20 fuel-compliant vehicles into the Indian market in late 2022 are designed to run on a blend of gasoline and ethanol, offering consumers greater flexibility and promoting the use of biofuels in transportation. The move aligns with global trends towards reducing reliance on fossil fuels and mitigating climate change impacts.

On August 29, 2023, the Ministry of Petroleum and Natural Gas launched the world's first BS-6 (Stage II) Electrified FV developed by Toyota Kirloskar Motor.[7] By encouraging domestic production, the government aims to boost economic growth, create job opportunities, and reduce dependence on imported vehicles and fossil fuels. India's trade department has supported the reduction of taxes on hybrid vehicles to facilitate the shift towards cleaner energy sources, aligning with requests from Japanese automakers.[8]

[7] Press Information Bureau. Release ID: 1953249

[8] "Indian Oil to open 300 ethanol fuel stations: Transport minister Nitin Gadkari". Economic times, Published on January 13, 2024

According to FAS sources, around 2,000 retail outlets in India have capability to offer E20 fuel. However, storage availability and distribution networks can be barriers to adoption expansion. Public awareness campaigns, incentives for consumers, and government policies that support the expansion of ethanol blending infrastructure, can contribute to overcoming barriers and foster a more sustainable energy landscape in India. In a parallel development, Hindustan Petroleum Corporation Limited (HPCL) has initiated a pilot study involving vehicles running on E27 fuel and ethanol-blended diesel. [9]

Under the National Mission for Electric Mobility 2020, the Indian government launched the "Faster Adoption and Manufacturing of Hybrid and Electric Vehicles" (FAME) program. By promoting the adoption of EVs and supporting the domestic manufacturing of electric and hybrid vehicles, the FAME program aligns with India's broader goals of enhancing energy security. EV sales increased by 49 percent in March 2024, compared to the corresponding period of previous year.[10] This is attributed to the rush before the end of the FAME-II subsidy scheme in March 2024.

International Collaboration

In April 2022, the collaborative efforts between the governments of India and Brazil regarding ethanol production and bioenergy cooperation resulted in a joint project "Center of Excellence on Ethanol". The program was launched in January 2023 to promote efficient ethanol production from sugarcane and molasses in association with the Society of Indian Automobile Manufacturers and the Brazilian Sugarcane Industry Association. By focusing on FV technology, Sustainable Aviation Fuel (SAF), 2G ethanol production, and other activities, the two countries developed a "Joint Working Group on Bioenergy Cooperation" to exchange knowledge, share technological advancements, and explore joint research and development initiatives.

Under India's 2023 G20 presidency, a "Global Biofuel Alliance" was launched between 19 countries including the governments of India, Brazil, and the United States, among others.[11] The strategic collaboration is to increase the use of sustainable biofuels, especially in the transportation industry, involving various aspects such as technical knowledge transfer and assessment of the international biofuel market.[12]

Sugar Policy

The amendment to the Sugarcane Control Order by the Indian government on May 31, 2021, marked a significant shift in policy regarding ethanol manufacturing plants.[13] It allows for the development of independent ethanol manufacturing plants. The amendment restricts procurement from informal *Khandsari* units for ethanol production derived from molasses or sugar juice to ensure quality control and standardization in ethanol production processes.[14] It also ensures regulating the sugar and ethanol industries to ensure fair practices, consumer protection, and compliance with government policies.

[9] "E20 fuel currently sold at over 1,900 pumps: Govt in Rajya Sabha". Economic Times, Published on August 7, 2023.
[10] Vahan
[11] "Global Biofuel Alliance: One of the priorities under India's G20 Presidency." Published on February 11, 2023.
[12] Ministry of Petroleum and Natural Gas
[13] Ministry of Consumer Affairs
[14] *Khandsari* is a local type of low-recovery sugar prepared by open-pan evaporation.

On February 21, 2024, the Cabinet Committee on Economic Affairs updated its Fair and Remunerative Price (FRP) for sugarcane for MY 2024/2025 from $3.79/quintal (INR 315/quintal)[15] to $4.09/quintal (INR 340/quintal), based on a recovery rate of 10.25 percent. The revised FRP is to be implemented on October 1, 2024 [Marketing Year (MY) 2024/2025], which is 8 percent higher than the current year 2023/2024.[16]

Biodiesel Policy

India has an aspirational target of blending 5 percent of biodiesel (for on-road use) by 2030, which would require 4.5 BL of biodiesel per year.[17] The national average blend rate in India grew slightly from 0.10 percent from 2022/2023 to 0.5 percent in 2023/2024.[18] Biodiesel production in India primarily relies on sources such as animal fats, non-edible oils, used cooking oil (UCO), and imported palm oil and palm stearin. But the marginal growth in the blending rate reflects challenges like import restrictions and a shortage of feedstocks in India. India's UCO market is expanding slowly from 3 MMT in 2022 to 3.2 MMT in 2023 and is expected to reach 4.5 MMT by 2030. However, almost 80 percent of costs are associated with UCO procurement and processing, coupled with inconsistent availability of feedstocks and an unorganized supply chain.

Financial Supports

On March 14, 2024, the Ministry of Heavy Industries notified lower import taxes for EVs if the carmakers invest $500 million or more in India, initiating domestic manufacturing within three years.[19] This move is a win for foreign automakers and can boost the domestic automotive industry while also promoting sustainable mobility solutions. The surge in EV sales registration in India during the Indian Fiscal Year (IFY) 2023/2024 contributed more than 6 percent of the total vehicle registration. IFY 2023/2024 experienced a growth of approximately 45 percent in EV sales, accounting for 1.6 million units.

Sales of two-wheelers in the EV category are the highest, followed by three-wheelers and four-wheelers. Additionally, an extension of the Electric Mobility Promotion Scheme till July 2024 with a budget of $60 million (INR 5 billion) will further promote electric mobility in India. Various factors such as government incentives, infrastructure development, and increasing consumer interest contributed to growth of EVs in India. According to industry sources, with such momentum, EVs could represent almost 35 percent of India's passenger vehicle market by 2030.

Green Hydrogen

In the Union Budget 2024/2025, the Indian government allocated $ 7.22 million (INR 6 billion) for the National Green Hydrogen Mission, a more than 100 percent increase from the previous

[15] For the purpose of this report, 1 United States Dollar (USD/$) is equal to INR 83.
[16] Ebit. The sugar industry has routinely requested that the Indian government raise the minimum support price for sugar, which was last changed in 2019.
[17] Ministry of Petroleum and Natural Gas
[18] "Govt eyes ethanol to meet its 5% biodiesel blending target by 2030". Business Standard, Published on August 17, 2023.
[19] Ministry of Heavy Industries

year's budget of $ 30 million (INR 2.97 billion). Under this mission, the Ministry of New and Renewable Energy (MNRE) encourages investment and innovation across the value chain. The mission's goal is to develop a green hydrogen production capacity of at least 5 MMT per year by 2030, coupled with an expansion of about 125 GW of renewable energy capacity.

State-owned energy corporation, Gas Authority of India Limited (GAIL) is set to commission the first green hydrogen plant of India in Madhya Pradesh. The facility is projected to produce 4.3 metric tons, against the total 5 MMT target of green hydrogen by 2030. According to industry sources, there is a possibility of budget allocation for port development for hydrogen export infrastructure. This multi-faceted approach aims to establish two green hydrogen hubs and focuses on job creation. However, hydrogen storage and distribution can be a bottleneck in the process.

The government's financial assistance program to sugar mills for ethanol production increased by 12 percent in the Indian Fiscal Year (IFY) 2024/2025, compared to IFY 2023/2024 (**Table 4**).

Table 4. Indian Government Budget Allocation-Sugar Industry (USD million/INR billion)

Allocation	IFY 2022/2023	IFY 2023/2024		2024/2025	% Change
	Realized Outlays	Initial Budget	Revised Budget	Budget	
Scheme for extending financial assistance to sugar mills to enhance and augment ethanol production capacity	$21 million (INR 1.75 billion)	$48 million (INR 4 billion)	$48 million (INR 4 billion)	$54 million (INR 4.5 billion)	12.5

Note: Percent change depicted for IFY 2024/2025 with initial budget estimate over the IFY 2023/2024 revised budget estimate.
Source: Notes on Demands for Grants, 2024-2025, Department of Food and Public Distribution.

Environmental Sustainability and Certification

India faces significant environmental challenges, including high levels of particulate matter (PM) pollution in many cities. The country is actively working to increase its share of renewable energy within its energy mix, targeting a substantial portion of its energy requirements to be fulfilled by renewable sources by 2030. By 2070, India aims to achieve net-zero carbon emissions, a commitment that underscores its participation in global climate change mitigation efforts.

Energy security and climate change mitigation are also two of the goals of the government as per the National Biofuels Policy. India recognizes that ethanol is a clean and renewable fuel and burns cleaner than petrol, resulting in lower particulate matter (PM 2.4 and 10) and tailpipe emissions, contributing to reducing air pollution. According to a government thinktank NITI Aayog report, an E20 blend leads to greater reductions in carbon monoxide emissions, which were 50 percent lower in two-wheelers and 30 percent lower in four-wheelers.

International Commitments: At COP27, Prime Minister Narendra Modi announced that India will aim to attain net zero emissions by 2070. He also announced that India will draw 50 percent of its consumed energy from renewable sources like hydrogen and biofuels by 2030 and cut its carbon emissions by a billion tons. As a follow up, at COP27 India submitted its Long-Term Low Emissions Growth Strategy to the UN Framework Convention on Climate Change (UNFCCC), indicating low carbon transition pathways in key economic sectors where it has updated its target to reduce the intensity of emissions of its gross domestic product by 45 per cent by 2030, from 2005 levels. India also emphasized an increased use of biofuels, especially ethanol blending in petrol, and shared how it's trying to reach 20 percent by 2025. Countries such as Brazil, China, Canada, China, Egypt, Indonesia, Sweden, the United Kingdom among others are also committing to using biofuels to meet their respective NDC's.

Import Policy

Import Policies

Access to the import of biodiesel is restricted by the Indian government and requires a license under the Harmonized System (HS) codes 22072000, 27102000, and 3826000. The import license covers the following products: pure biodiesel, blends of biodiesel that contain more than 30 percent, petroleum oils containing up to 30 percent biodiesel, denatured ethyl alcohol (all strengths), and undenatured ethyl alcohol (strength by volume of 80 percent or higher).[20]

Ethanol import duty (denatured/undenatured) has not changed since April 2023 (**Table 5**). India is still not permitted to import biofuels for fuel blending. The import duties for biodiesel also remain unchanged from 2022 (**Table 6**).

Table 5. India: Ethanol Import Duty (Percent ad valorem on Customs Insurance, and Freight [CIF] Value)

ITC HS Tariff Number	Total Import duty
Ethyl alcohol and other spirits, denatured, of any strength; denatured ethanol; and denatured spirits [2207 2000]	Basic customs duty on denatured ethanol for manufacture of excisable goods is zero percent. However, denatured spirits assessed five percent duty for all goods except above. *
Undenatured Ethanol [2207 1000] of an alcoholic strength by volume of 80 percent or higher	150 percent (SWS of 10 percent on basic customs duty exempted; State excise/value added tax as applicable).

Source: Central Board of Indirect Taxes and Customs (Updated as of May 1, 2024).
Note: If the importer follows the procedure set out in the Customs Rules, 2017 (import of goods at concessional rate of duty), the central excise duty is a fixed amount and not a percentage on price.
*Ethyl alcohol supplied to OMCs for blending with gasoline will be assessed a five percent Integrated Goods and Service Tax.

Table 6. India: Biodiesel Import Duty (percent ad valorem on CIF value)

ITC HS Tariff Number	Total Import duty

[20] See: USDA GAIN, India: Biofuels Annual 2022, IN2022-0056.

Biodiesel and mixtures thereof, not containing or containing less than 70 percent by weight of petroleum oils and oils obtained from Bituminous minerals (greater than B30 to B100) [3826 0000]	10 percent BCD per KG
Petroleum oil and oils obtained from Bituminous minerals (other than crude), containing by weight more than 70 percent or more of petroleum oils, contain biodiesel, other than waste oils (B1-B30), [2710 2000] *	5 percent BCD per KG
Automotive diesel fuel, containing biodiesel, Conforming to standard IS 1460 (2710 2010)	2.5 percent BCD per KG

Data source: CBIC (Updated as of May 1, 2023).
*For the purposes of the sub-headings of 2710, the term "biodiesel" means mono-alkyl esters of fatty acids of a kind used as a fuel, derived from animal, vegetable or microbial fats and oils, whether or not used.

Export Policies

On January 17, 2024, the Indian government levied a 50 percent export duty on two key biofuel feedstocks, B and C-heavy molasses. The purpose of the increase from zero to 50 percent is to ensure the availability of domestically supplied ethanol.[21] Around 11 percent of molasses were exported in the previous year, making India the largest exporter of molasses in the world, which is equivalent to 4 BL of ethanol.

III. Ethanol

Table 7. India: Ethanol Used as Fuel and Other Industrial Chemicals (Million Liters)

Ethanol Used as Fuel and Other Industrial Chemicals (Million Liters)										
Calendar Year	**2015**	**2016**	**2017**	**2018**	**2019**	**2020**	**2021**	**2022**	**2023**	**2024f**
Beginning Stocks	75	61	128	150	300	112	309	150	205	507
Fuel Begin Stocks	75	61	128	150	300	112	309	150	205	507
Production	2292	2061	1671	2692	2552	2981	3280	5300	6400	6350
Fuel Production	430	450	705	1500	1920	2120	3745	5000	6440	6300
Imports	204	432	722	607	670	669	648	370	400	600
Fuel Imports	0	0	0	0	0	0	0	0	0	0
Exports	165	136	141	129	50	133	87	109	132	90
Fuel Exports	0	0	0	0	0	0	0	0	0	0
Consumption	2345	2290	2230	3020	3360	3320	4000	5506	6366	7167
Fuel Consumption	425	450	675	1500	1890	2100	3695	5140	6350	6240
Ending Stocks	40	37	30	54	31	38	33	14	25	35
Fuel Ending Stocks	61	128	150	300	112	309	150	205	507	200
Total Balance Check	0	0	0	0	0	0	0	0	0	0
Fuel Balance Check	0	0	0	0	0	0	0	0	0	0
Refineries Producing Fuel Ethanol (Million Liters)										
Number of Refineries	160	161	161	166	170	220	231	252	263	270
Nameplate Capacity	2100	2210	2215	2300	3000	3500	4300	5700	10820	14500
Capacity Use (%)	20.5	20.4	31.8	65.2	64	60.6	87.1	87.7	59.5	43.4
Co-product Production (1,000 MT)										
Bagasse	108699	97484	79175	118784	99942	126976	139264	135168	131072	132259
Press Mud	14493	12852	10438	15660	13176	16740	18360	17820	17280	17400
Feedstock Use for Fuel Ethanol (1,000 MT)										

[21] "Govt imposes 50% export duty on molasses; extends lower duty on edible oils". Business Standard, Published on January 16, 2024.

Molasses (C-heavy)	2000	2125	3150	5500	4500	1200	900	800	600	1600
Molasses (B-heavy)	0	0	0	750	2271	3550	6667	9000	11400	10800
Sugarcane syrup	0	0	0	0	1951	5263	10000	14274	18400	17500
Damaged food grains	0	0	0	350	603	1600	2000	2000	2100	2800
Rice	0	0	0	0	0	118	471	1610	2000	260
Maize	0	0	0	0	0	0	0	0	32	1100
Market Penetration (Million Liters)										
Fuel Ethanol Use	425	450	675	1500	1890	2100	3695	5140	6350	6240
Gasoline Pool	30823	32994	37098	40367	42496	40741	45453	50150	52985	54121
Blend Rate %	1.4	1.4	1.8	3.7	4.4	5.2	8.1	10.2	12.0	11.5

Data source: Post research and historical data series, industry sources, and official government trade data as compiled and reported by Trade Data Monitor, LLC.
f =Year 2024 is projected; # Excess rice supplied by the Food Corporation of India (FCI); * Leftover sugarcane residue after juice extraction.
Note: For ethanol imports originating from the United States, data used is from U.S. Census Bureau. HS codes include (a) denatured, fuel 2207.20.0010, (b) ethanol denatured, other 2207.20.0090, (c) ethanol undenatured, fuel 2207.10.6010 and (d) ethanol undenatured, other 2207.10.6090.

Consumption

India's total ethanol consumption is forecast to rise by 13 percent to 7.2 BL in 2024. The majority is still fuel ethanol consumption, which is estimated to reach 6.2 BL. Fuel ethanol consumption is driven by the government's initiative to diversify the feedstocks for increased ethanol blending to meet its 2025 E-20 mandate. However, the estimates take into account the government's restriction to divert sugar feedstocks for fuel ethanol to prevent high domestic sugar prices, which in turn led to a decrease in fuel ethanol usage compared to last year. In October 2023, India achieved a blending rate of 12 percent with gasoline, a new record.[22] For the current year, it might be a challenge for India to maintain the 12 percent blending rate due to restrictions on feedstock, amidst a low sugar production year. Post forecasts India's blending rate at 11.5 percent for the remainder of the year. Over the last ten years, there has been a noticeable trend in India where ethanol consumption usually exceeds production. This is largely due to an increased population and growing middle class demands. In the future, total fuel consumption is expected to rise and subsequently increase demand for the higher ethanol blending rates.

Production

Post estimates the total annual production of ethanol at 6.35 BL. This includes 6.3 BL of ethanol for fuel production, which is one percent lower than last year (**Table 7**). This estimate accounts for the low sugar production year and depleted broken rice stocks from Food Corporation of India (FCI). Post estimates the entire 6.3 BL of ethanol to be blended with gasoline under the EBP for 2024. Though the number of grain-based distilleries, and the use of various sugarcane feedstocks increased over the years, availability of raw materials is a challenge.

Sugarcane production has decreased considerably in the current year at 34 MMT, which is 8 percent lower than the previous year. This is due to the late onset of rainfall and pest infestations in major sugarcane producing regions – Maharashtra, Karnataka, and Uttar Pradesh.[23] Domestic demand for sugar consumption is estimated to increase by more than 4 percent for food

[22] Indian Sugar & Bioenergy Manufacturers Association
[23] India: Sugar Annual

purposes. To adjust to the production and market realities, the Indian government limited the use of sugar for ethanol production to 2.37 MMT.[24]

Initially, on December 7, 2023, Department of Food and Public Distribution (DFPD) notified the sugar mills and distilleries to not use sugarcane juice and C-heavy molasses for ethanol production during Ethanol Supply Year (ESY) 2023/2024.[25] The exclusion was to meet the domestic sugar consumption amidst the adverse weather condition, and ethanol production was allowed only from B-heavy molasses.[26] However, on December 15, 2023, DFPD revised the notice by allowing ethanol production from all the three feedstocks for ESY 2023/2024.[27] The notification also instructed that no sugarcane juice and B-heavy molasses were to be diverted for rectified spirit or extra neutral alcohol. The sugar industry was perplexed by the government's reversal of course on ethanol. The changes occurred during India's election year and a low sugar producing year.

Additionally, rice production for 2023/2024 is estimated two percent lower than the previous year due to water stress.[28] In August 2023, due to rising concerns about rice production and price, the Indian government stopped supplying ethanol producers with broken and unfit-for-human-consumption rice from FCI stocks. This took place despite the establishment of multiple grain-based ethanol distilleries. Only the rice which was already in the stock for fuel ethanol is considered for the current ESY.

However, the government is simultaneously working to raise maize/corn production in India as an alternative to meet the EBP target of E-20 by 2025. DFPD notified that National Agricultural Cooperative Marketing Federation of India *(*NAFED*)*, National Cooperative Consumers Federation (NCCF) and Primary Agricultural societies (PACs) of the purchase of maize/corn from farmers at the Minimum Support Price (MSP). The procured maize would then be supplied to OMCs to meet the blending target.[29] The decision to offer procured maize to distilleries at MSP, with all incidental costs borne by the DFPD, reflects a specific approach to support both the ethanol industry and food security objectives. This move is expected to raise the maize/corn production in India and prompt the growers to divert the production for ethanol fuel. India's maize/corn production is estimated at 35.5 MMT for the current MY (which runs from November to October) and forecasted to reach 37 MMT for the MY 2024/2025.[30]

An approximate 20 percent increase in the availability of feedstocks is required for India to reach its E-15 target for the outyear, under the current feedstock scenario. According to FAS sources, for the ESY 2023/2024, OMCs rolled out ethanol supply tenders for 8.25 BL. Out of the 8.25 BL, bids equivalent to 5.62 BL were received in the first two offers, representing approximately 70 percent of the tendered quantity. Of the 5.62 BL of ethanol bids received, approximately 2.69

[24] "Govt allows sugar mills to use 6.7 lakh tons of B-heavy molasses for ethanol production". Economic Times, Published on April 24, 2024
[25] Department of Food and Public Distribution
[26] "Ethanol blending: Just a 'pause', 20% target intact: Oil secretary". Financial Express, Published on December 9, 2023
[27] Department of Food and Public Distribution
[28] India: Grain and Feed Annual
[29] "Government to launch scheme for assured procurement of maize for ethanol production". Times of India, Published on December 10, 2023
[30] India: Grain and Feed Annual

BL is to be sourced from the sugarcane industry. The other sources will comprise of around 1.35 BL from sugarcane juice, 1.30 BL from B-heavy molasses, and 0.04 BL from C-heavy molasses. The remaining 2.92 BL is to be sourced from grains.

As of April 2024, approximately 2.11 BL of ethanol has been contracted against 8.25 BL required for blending by OMCs for ESY 2023/2024 **(Table 8)**. This is almost 58 percent lower than the total ethanol contracted for ESY 2022/2023. Sugar recovery from sugarcane juice and B-heavy is higher, compared to other feedstocks. With the restrictions in place, procurement from both these feedstocks is considerably less for the current year. Similarly, FCI rice procurement is almost negligible due to the DFPD notification.

Table 8. India: Ethanol contracted Quantity from Feedstocks (Million Liters)

Feedstocks	**Ethanol contracted quantity till October 2023**	**Ethanol contracted quantity till April 2024**
Sugarcane syrup	1.28	0.51
B-heavy Molasses	2.35	0.08
C-heavy Molasses	0.06	0.61
Damaged Food Grains (DFG)	0.32	0.45
Surplus rice available with FCI	0.74	0.01
Maize	0.32	0.45
Total	**5.06**	**2.11**

Data source: Post research, historical data series, and industry sources.

Almost 270 distilleries are sugarcane/molasses-based with a nameplate capacity of 8 BL of ethanol (denatured and undenatured) for use in fuel, industrial, food, and medical-grades (sanitizers, topical disinfectants, solvents), preservatives and portable liquor applications.[31] In 2024, 140 grain-based distilleries with an installed capacity of 6.5 BL are online. To comply with its E20 guidelines, the Indian government is pushing for greater multi-feedstock and grain-based distilleries. Heavy investment in ethanol capacity building, rising demand for domestic consumption, and a low production year for rice and sugarcane may open avenues for feedstock investment by India to meet the fuel demand. Any import of raw materials, or grain-based/multi-feedstocks can be potential sources for India's industrial and alcoholic beverage sectors.

Trade

Imports

Post forecasts India’s ethanol imports to increase to 600 ML in the outyear, almost 50 percent up from the previous year to meet India’s medical, industrial, and beverage demand. Apart from fuel blending, India remains a net ethanol importer for all end uses. The United States is the

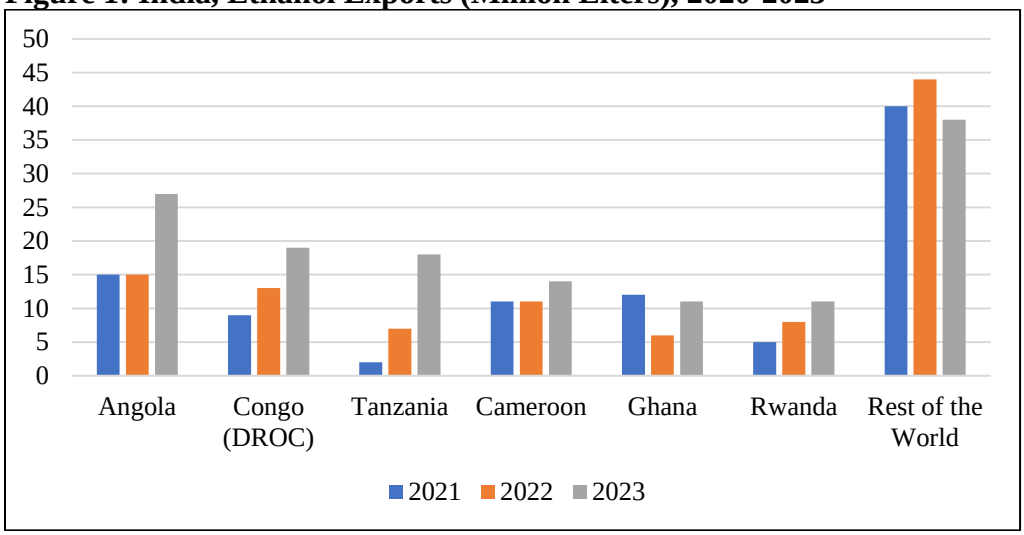
[31] Nameplate capacity: Estimated ethanol manufacturing capacity estimated as of the 2024 sugar season, based on the number of operational days allowed by the Pollution Control Boards.

largest ethanol supplier of denatured ethanol to India for medical-grade and industrial ethanol, exporting 275 and 355 ML in 2022 and 2023, followed by Brazil. For the last two years, India's ethanol imports from the U.S. reduced due to increasing costs in the supply chain coupled with an upward production cost in the U.S. For the current year, though the price is still elevated, the price from January 2024 to April 2024 decreased every month compared to the corresponding months of the previous year.

Exports

Post estimates exports will decrease slightly to 90 ML for the current year, on account of strong domestic demand in the potable sector, the EBP program target, and a comparatively low sugar production year. In 2023, India's undenatured ethanol export grew to 132 ML, almost a 20 percent increase from 2022. Top ethanol export destinations in 2023 included Angola, Congo, Tanzania, Cameroon, Ghana and Rwanda (**Figure 1**). The Indian government clarified in March 2023 that if biofuel is made from imported feedstocks and exported from special economic zones for fuel and non-fuel purposes, it won't be subject to tariff restrictions.[32]

Figure 1: India, Ethanol Exports (Million Liters), 2020-2023



Data source: U.S. Census Bureau, TDM and Ministry of Commerce, Indian government,

IV. Biodiesel

Table 9. India Biodiesel Production from Multiple Feedstocks (Million Liters)

Biodiesel (Million Liters)										
Calendar Year	**2015**	**2016**	**2017**	**2018**	**2019**	**2020**	**2021**	**2022**	**2023**	**2024f**
Beginning Stocks	11	13	13	18	25	23	16	26	22	29
Production	152	158	170	185	230	200	180	185	200	226
Imports	1	3	8	25	7	1	1	1	1	1
Exports	33	42	8	23	54	68	6	4	4	14
Consumption	118	119	165	180	185	140	165	186	190	220
Ending Stocks	13	13	18	25	23	16	26	22	29	22
Balance Check	0	0	0	0	0	0	0	0	0	0
Production Capacity (Million Liters)										

[32] Source: "Government amends export policy for biofuels." Economic Times, published on March 22, 2023.

Number of Biorefineries	6	6	6	6	6	6	6	7	10	12
Nameplate Capacity	500	550	600	650	670	580	520	577	600	820
Capacity Use (%)	30.40	28.70	28.30	28.50	34.30	34.50	34.60	32.10	33.30	27.60
Feedstock Use (1,000 MT)										
Animal fats	5	6	6	7	10	6	12	7	6	8
Recycled oils (UCO)	55	55	56	60	70	45	65	65	70	125
Other (mostly palm stearin)	85	90	100	110	140	140	95	105	115	83
Total	145	151	162	177	220	191	172	177	191	216
Market Penetration (Million Liters)										
Biodiesel, On-road use	41	48	72	83	100	50	10	40	40	105
Diesel, On-road use	52,239	55,179	56,715	59,220	60,145	44,400	52,927	57,002	62,000	65,850
Blend Rate (%)	0.08	0.09	0.13	0.14	0.17	0.11	0.02	0.07	0.06	0.20
Diesel/Biodiesel Pool, Total	87,064	91,965	94,524	98,700	95,541	84,512	90,231	99,000	107,000	110,140

Data source: FAS New Delhi Research and historical data series, and official government trade data as compiled and reported by Trade Data Monitor, LLC. *f* =Year 2024 is projected; *Indicates theoretical estimate.

India, with its large transportation fleet, holds significant potential for the biodiesel market. Several schemes and policies by the Indian government supporting biodiesel capacity building are in place. However, the sector's expansion is hindered by factors, including a lack of viable feedstocks, limited investments, and inadequate infrastructure for storage and delivery. Owing to exorbitant feedstock costs and deflationary policies, few countries sustain B5 biodiesel blends, with some operating at B10 or above.

Consumption

Post estimates that 220 ML of biodiesel will be consumed in the forecast year (**Table 9**). This 15 percent increase from last year is driven by demand for cleaner transportation fuel, and tax rebates for consumers.[33] Beyond transportation, biodiesel finds utility in diverse sectors such as power generation, brick kilns, agricultural machinery, and telecommunication infrastructure. Additionally, its usage by port authorities highlights its relevance in maritime operations by reducing the environmental impact of shipping activities.

Production

Post forecasts India to produce 226 ML of biodiesel in 2024, a 13 percent increase from the previous year's estimate. India maintains more than 12 biodiesel plants with a production capacity of 820 ML. On October 31, 2023, Aemetis Inc.'s Universal Biofuels subsidiary secured a contract to supply biodiesel to OMCs, with 220 ML production capacity per year from the port-based biodiesel plant in the state of Telangana in India. With this venture, on-road biodiesel use is also expected to increase (Table 9).

Non-edible industrial oils, UCO, animal fats, and tallows are essential feedstocks for biodiesel production. However, their availability can be inconsistent, leading to intermittent production cycles. The Food Safety and Standards Authority of India (FSSAI) initiated the RUCO (Repurpose Used Cooking Oil) initiative in 2018 to prevent the reuse of cooking oil and turning UCO into biofuel.[34] India uses approximately 24 BL of cooking oil yearly and 60 percent of it

[33] India Biodiesel Market Report by Feedstock, IMARC
[34] Food Safety and Standards Authority of India

goes back to the food value chain which poses a health threat. This 60 percent (1.8 BL) of UCO can be collected from the hotel industry and converted into 1.3 BL biodiesel annually. With India currently consuming 7 BL of diesel per month, the Indian government's target is to blend 5 percent biodiesel by 2030.[35]

Trade

Post forecasts India's biodiesel imports to remain flat at 1 percent in the outyear, after considering the long-standing import restrictions. Throughout the forecast year, exports are expected to stay constant at 1 ML. For the past three years, Malaysia has been the main importer of Indian blends of biodiesel. The Indian government clarified in March 2023 that if biodiesel is made from imported feedstocks and exported from special economic zones, it won't be subject to tariff restrictions.[36]

V. Advanced Biofuels (Sustainable Aviation Fuel (SAF) and Others)

The National Biofuel Coordination Committee (NBCC) has set a target of blended Sustainable Aviation Fuel (SAF) at 1 percent by 2025 and 5 percent by 2030 for domestic flights. In early 2024, The Ministry of Petroleum and Natural Gas (MoPNG) mandated the SAF targets to 1 percent by 2027 and 2 percent by 2028 for international flights leaving India.

The Indian domestic airlines collaborated with the Council of Scientific and Industrial Research–Indian Institute of Petroleum for the creation and development of SAF. [37] The initiative for a SAF plant at Haryana's Panipat refinery by Indian Oil Corporation Limited (IOCL) in collaboration with LanzaJet aims to ramp up SAF production.[38] With an investment of $122 million (INR 10 billion), this state-of-the-art facility will have the capacity to annually generate 88,000 MT of SAF, representing a substantial contribution to India's overall production target by 2030. On May 3, 2023, Indian airline Vistara operated a domestic flight with a blend of 17 percent SAF and 83 percent jet fuel.[39] On May 19, 2023, Air Asia India carried out the domestic commercial passenger flight with a 1 percent SAF blend. [40]

About 300 million liters (ML) of ethanol and 140 ML of SAF would be needed as feedstocks in India to blend 1 percent SAF with jet fuel.[41] SAF output is expected to triple to 1.8 BL in 2024, having doubled to 600 ML in 2023, which accounts for 3 percent of all renewable fuels. Though the ethanol production capacities are ramping up to meet the E20 mandate, the non-availability of sufficient ethanol feedstock for SAF production will be challenging.

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[35] Petroleum Planning and Analysis Cell
[36] Source: "Government amends export policy for biofuels." Economic Times, Published on March 22, 2023.
[37] "Airbus: Will help India create a sustainable aviation fuel marketplace." Times of India; published February 28, 2023
[38] Indian Oil Plans Green Jet Fuel Plant to Meet Surging Demand." Bloomberg; published on May 3, 2023
[39] "Vistara operates first commercial India flight with sustainable fuel". The Times of India, Published on May 5, 2023.
[40] ICOL produced the SAF blend (1 percent). Source: "AirAsia India Conducts First Flight with Indigenous SAF." Bioenergy International, published on May 20, 2023.
[41] "Govt considering mandatory blending of sustainable aviation fuel in jet fuel: Hardeep Puri". Money Control, Published on February 8, 2024.

Expanded Eligible Feedstock and 2-G Financial Assistance

The initiative to set up 12 second-generation (2G) bio-refineries by OMCs represents a significant investment of $ 1.68 billion (INR 140 billion) in expanding India's ethanol production capacity. These bio-refineries will utilize lignocellulosic biomass and other renewable feedstocks for ethanol production, thereby reducing reliance on traditional fossil fuels and promoting environmental sustainability.

The Pradhan Mantri JI-VAN Scheme underscores the Indian government's commitment to supporting integrated bio-ethanol projects by providing financial assistance of $217.7 million (INR 18 billion) to twelve such projects, along with support of $18.14 million (INR 1.5 billion) for ten demonstration projects for 2G technology, and $2.36 million (INR 195 million) to develop a "Center for High Technology."[42]

By integrating diverse biomass crops into farming practices, farmers can contribute to the production of feedstocks for cellulosic ethanol production, thus supporting India's renewable energy goals while enhancing their income opportunities. By ensuring a reliable supply chain and fair prices for ethanol, these mechanisms incentivize investment in the biofuel sector and foster a conducive environment for its growth. Bio-CNG as a potential by-product of cellulosic ethanol biorefineries offers another avenue for sustainable energy production and utilization. Assurances of offtake by OMCs further enhance the viability and attractiveness of bio-CNG production.

The Indian government's aims to incorporate 5-10 BL of cellulosic ethanol into the fuel mix by 2030. These figures outlined in the 2018 National Biofuels Policy present a significant opportunity for India to harness its biomass resources to produce cellulosic ethanol. With an estimated annual biomass production of 120-160 MMT, there is substantial potential to produce 30 BL of cellulosic ethanol annually. The operational advanced biofuel plants, including pilot and demonstration plants, with a cumulative annual production capacity of 32 ML of cellulosic ethanol.[43]

The development of technologies to convert waste into biofuels and biochemicals presents a promising avenue for addressing waste management challenges while promoting renewable energy production (**Table 10**). Although these technologies are still in their early stages and require validation at a commercial scale, they hold immense potential for transforming organic waste into valuable resources.

India's 2G ethanol capacity is gradually evolving, with the following projects underway to harness diverse feedstocks for ethanol production:

- The Indian Oil Corporation's Panipat Refinery in Haryana is to operate the first commercial 2G ethanol plant in India by mid-2024. With an annual capacity of 30 ML, this facility can utilize approximately 200,000 metric tons of crop residue, demonstrating the feasibility of utilizing agricultural waste for ethanol production.

[42] India: Biofuels Annual

[43] "Curtain Raiser: India's first cellulosic alcohol technology demonstration plant to be inaugurated in Kashipur, Uttarakhand"

- Bharat Petroleum's integrated ethanol refinery in Bargarh, Odisha, is expected to commence operations by 2024. This facility will adopt a combined 1G-2G approach, utilizing biomass, grains, and sugarcane feedstocks to produce ethanol, thereby diversifying the feedstock base, and enhancing production efficiency. The plant has submitted tenders for procuring raw material in early January 2024.

- Hindustan Petroleum Corporation Limited is constructing a 100,000 metric ton capacity plant in Bhatinda, focusing on utilizing waste food stocks for ethanol production.

- Numaligarh Refinery Limited in Assam is pioneering the development of a 2G distillery that utilizes bamboo feedstocks for ethanol production. Leveraging locally abundant bamboo resources, this project demonstrates the importance of utilizing region-specific feedstocks to enhance sustainability and promote rural development. The plant was to be set up by 2024, which has been moved to May 2025.

Table 10. India: Biofuel Research and Development Classification

Fuel	Substitute	Technologies Deployed
Diesel	*Biodiesel, **HDRD (Green Diesel), Bio-based oxygenates (alcohols and ethers)	Esterification, Hydroprocessing, Fermentation, Syngas conversion
Aviation Turbine Fuel (ATF)	**Sustainable Aviation Fuel (or, Bio-ATF)	Hydroprocessing, Sugar conversion, alcohol-to-jet, Fischer–Tropsch process
Gasoline (Petrol/Motor Spirit)	*Ethanol (1G), **Ethanol (2G), **Methanol, Green (drop-in) gasoline	Fischer–Tropsch process, Gas Fermentation, Alcohol-to-gasoline, Hydroprocessing, Pyrolysis/Catalytic Cracking
Compressed natural gas (CNG)/piped natural gas (PNG)	*Bio-CNG/Bio-PNG, HCNG, Bio-H2	Waste Fermentation
Marine Fuel/Industrial Fuel Oil	**Green heavy distillate, biomass-derived oils	Hydroprocessing, Pyrolysis/Fluid catalytic cracking, Hydrothermal Liquefaction, MSW-thermochemical processing

*Indicates technologies are available | **Indicates emerging technologies (in development)
Source: DBT, Ministry of Science and Technology

VI. Notes on Statistical Data

Table 11. Select Biofuel Conversion Factors

Damaged Food Grains – 1 MT = 250 liters (Source: Arcus Policy Research)
Broken Rice – 1 MT = 425 liters
Sugarcane Juice – 1 MT = 76 liters
B-Heavy Molasses – 1 MT = 300 liters (Source: Triveni, and National Sugar Institute,

Kanpur)
C-Heavy Molasses – 1 MT = 217 liters (Source: Triveni)
Corn/Maize – 1 MT = 380 liters (Source: Arcus Policy Research)
Ethanol – 1 MT = 1,267 liters

Table 12. Select Biodiesel Conversion Factors

Non-edible industrial – 1 MT = 1050 liters of feedstock weight
Used cooking oil (UCO) – 1 MT = 1043 liters of UCOME (UCO methyl ester)
Animal fats and tallows – 1 MT = 1282 liters

The National Policy on Biofuels 2018 defines biofuels and permits the following feedstocks:

1) Bioethanol: ethanol produced from biomass such as sugar containing materials, like sugar cane, sugar beet, sweet sorghum etc.; starch containing materials such as corn, cassava, rotten potatoes, agrofood/pulp industry waste, algae etc.; and cellulosic materials such as bagasse, wood waste, agricultural and forestry residues or other renewable resources like industrial waste, vegetable wastes, industrial waste off gases or any mix combination of above feedstock.

2) Biodiesel: A methyl or ethyl ester of fatty acids produced from non-edible vegetable oils, acid oil, used cooking oil or animal fat.

3) Advanced Biofuels: Fuels which are (1) produced from lignocellulosic feedstocks (i.e., agricultural and forestry residues, e.g., rice & wheat straw/corn cobs & stover / bagasse, woody biomass), non-food energy crops (i.e., grasses, algae), animal dung or industrial waste and residue streams, or any mix combination of above feedstock. (2) having low CO_2 emission or high Green House Gas reduction and do not compete with food crops for land use. Fuels such as Second Generation (2G) Ethanol, biodiesel made from UCO, non-edible tree borne oils, short gestation non-edible oil rich crops; green diesel from renewable sources and Industrial waste, biofuels produced from synthesis gas, drop-in fuels from renewable sources and industrial waste, algae based 3G biofuels, halophytes based biofuels, bio-CNG, bio-methanol, Di Methyl Ether derived from bio-methanol, bio-hydrogen, drop-in-fuels from MSW resource/feedstock material

Drop-in Fuels: Any liquid fuel produced from biomass, agricultural-residues, wastes such as municipal solid wastes (MSW), plastic wastes, industrial wastes etc. which meets the Indian standards for motor spirit (MS), high speed diesel (HSD) and jet fuel, in pure or blended form, for its subsequent utilization in vehicles without any modifications in the engine systems and can utilize existing petroleum distribution system.

Bio-CNG: Purified form of biogas whose composition and energy potential is similar to that of fossil based natural gas, and is produced from agricultural residues, animal dung, food waste, MSW and sewage water.

Potential domestic raw materials for production of biofuels in the country include:

For Ethanol Production: C and B- Heavy Molasses, sugarcane juice, sugar, sugar syrup, biomass in form of grasses, agriculture residues (rice straw, cotton stalk, corn cobs, saw dust,

bagasse etc.), sugar containing materials like sugar beet, sweet sorghum, etc. and starch containing materials such as corn cassava, rotten potatoes, agro-food/pulp industry waste, etc., broken rice, food grains unfit for human consumption, food grains during surplus phase as declared by National Biofuel Coordination Committee, industrial waste, industrial waste off-gases, etc. Algal feedstock and cultivation of seaweeds can also be a potential feedstock.

For Biodiesel Production: Non-edible Oilseeds, UCO, Animal tallow, Acid Oil, Short Gestation non-edible oil rich crops, algal feedstocks, etc.

Refer to 2018 National Policy on Biofuels and Amendments for complete information.

Attachments:

No Attachments